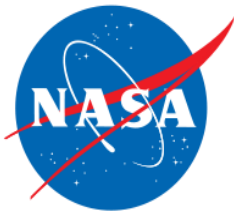




1981-2011

Space Shuttle Missions: STS-1 to STS-135



Pratt Whitney
Rocketdyne

Kennedy Space Center

Main Propulsion Systems - MPS

Space Shuttle Main Engines - SSME

SSME Avionics - CCME

STS-001 (1) “First Flight”

Orbiter/Flight:		102/1		
ET:		01		
SSME:		2007/1	2006/1	2005/1
Facilities/Usage:		OPF-1	03/25/79	
		VAB-3	11/24/80	
		PADA/01	12/29/80	
		MLP1/1		
Payload:		Development Flight Instrumentation		
Testing:	01/22/81	LH2 Tanking Test		
	01/24/81	LO2 Tanking Test		
FRF:	02/20/81	A successful 20s FRF was conducted and all 3 Main Engines were operated simultaneously at RPL with the entire Space Shuttle including the SRB on the launch pad in the launch attitude.		
Scrub:	04/10/81	Launch attempt scrubbed due to a timing issue in the general purpose computers at T-31s (comparison error)		
Launch:	04/12/81	12:00/58.356 GMT		
Landing:	04/14/81	18:20/57 GMT	<i>Edwards</i>	04/28/81 <i>KSC Return</i>
Highlights:	Aside from being the first flight, STS-001 was the first time solid-fuel rockets were used for a U.S. manned space vehicle.			



Crew Members John W. Young (left) and Robert L. Crippen pose in ejection escape suits (EES) with small model of space shuttle orbiter.

STS-002 (2) “First Flight RMS”



Orbiter/Flight:		102/2		
ET:		02		
SSME:		2007/2	2006/2	2005/2
Facilities/Usage:		OPF-1	04/29/81	
		VAB-3	08/10/81	
		PADA/02	08/31/81	
		MLP1/2		
Payload:		Orbital Flight Test Pallet		
PLAST:	09/15/81	ME-2 MFV Leak: LCC Violated at 2.5hrs of 5hr test		
Scrub:	10/09/81	Nitrogen Tetroxide spill occurred during loading of FWD RCS.		
	11/04/81	CD hold due to low reading on fuel cell oxygen tank pressure. High oil pressure in 2 of 3 APUs during hold.		
Launch:	11/12/81	15:10/09.407 GMT		
Landing:	11/14/81	21:23/11 GMT Edwards	11/25/81 KSC Return	
Highlights:	First time manned vehicle reflown with a second crew. Mission shortened 3 days due to failure of 1 of 3 fuel cells. RMS a success.			

STS-003 (3) “First Orange ET”



Orbiter/Flight:		102/3		
ET:		03		
SSME:		2007/3	2006/3	2005/3
Facilities/Usage:		OPF-1	11/26/81	
		VAB-3	02/03/82	
		PADA/03	02/16/82	
		MLP1/3		
Payload:		Office of Space Science Pallet/DFI Pallet/ACIP Package		
PLAST:	02/26/82			
Launch:	03/22/82	16:00/07.793 GMT		
		APU#3 Shutdown at T+485s. ME-3 Hydraulic Lockup at T+491.5s, Pneumatic Shutdown.		
Landing:	03/30/82	16:04/46 GMT White Sands	04/06/82 KSC Return	
Highlights:	External Tank not painted white for the first time in order to reduce mass by 600 lbs. First and only landing at White Sands.			

STS-004 (4) “Final STS RD Flight”

Orbiter/Flight: 102/4
ET: 04
SSME: 2007/4 2006/4 2005/4
Facilities/Usage: OPF-1 04/07/82
VAB-3 05/19/82
PADA/04 05/26/82
MLP1/4



Payload: DoD 82-1, CFES(1), CIRRIIS, MLR(2), IECM, SSIP(x2), GAS (G-001), VPCF

PLAST: 06/02/82

Launch: 06/27/82 15:00/00 GMT

Landing: 07/04/82 16:09/31 GMT *Edwards* 07/15/82 *KSC Return*

Highlights: Final STS Research and Development flight. First on schedule launch; last flight with Development Flight Instrumentation active. First landing on 15K foot concrete runway at Edwards.

STS-005/31A (5) “Four-man Shuttle Crew”

Orbiter/Flight: 102/5
ET: 05
SSME: 2007/5 2006/5 2005/5
Facilities/Usage: OPF-1 07/16/82
VAB-3 09/09/82
PADA/05 09/21/82
MLP1/5



Payload: ANIK-C3, SitS-C

PLAST: 09/28/82

Launch: 11/11/82 12:19/00 GMT

Landing: 11/16/82 14:33/26 GMT *Edwards* 11/22/82 *KSC Return*

Highlights: First Shuttle operational mission deployed two commercial communications satellites, ANIK C-3 for TELESAT Canada and SitS-C for Satellite Business Systems. EVA cancelled because one astronaut was severely spacesick.

STS-006/31B (6) “First Challenger Flight”

Orbiter/Flight: 099/1
ET: 08/LWT-1
SSME: 2017/1 2015/1 2012/1
Facilities/Usage: OPF-2 07/06/82
VAB-3 11/23/82
PADA/06 11/30/82
MLP2/1



Payload: Tracking and Data Relay Satellite
FRF-002: 12/18/82 Hydrogen leak detected in E1 aft compartment.
FRF-003: 01/25/83 Cracks found in ME1 found to be cause of leak, E2 and E3 reinstalled at the pad after extensive testing and E1 replaced.
Launch: 04/04/83 18:30/02.137 GMT
Landing: 04/09/83 18:53/42 GMT *Edwards* 04/16/83 *KSC Return*
Highlights: First spacewalk. First launch of lightweight ET and booster casings. First launch from MLP2. OV-099 “Challenger” first flight.

STS-007/31C (7) “Sally Ride in Space”

Orbiter/Flight: 099/2
ET: 06
SSME: 2017/2 2015/2 2012/2
Facilities/Usage: OPF-1 04/17/83
VAB-3 05/21/83
PADA/07 05/26/83
MLP1/6



Payload: ANIK-C2, PALAPA-B1, SPAS-01, OSTA-2, MLR(2), CFES (3), GAS(x7)
Launch: 06/18/83 11:33/02.804 GMT
Landing: 06/24/83 13:56/59 GMT *Edwards* 06/29/83 *KSC Return*
Highlights: First American woman (Sally Ride) in space. First five person crew aboard a single spacecraft.

STS-008/31C (8) “Guion Bluford in Space”



Orbiter/Flight: 099/3
ET: 09/LWT-2
SSME: 2017/3 2015/3 2012/3
Facilities/Usage: OPF-1 06/30/83
 VAB-3 07/26/83
 PADA/08 08/02/83
 MLP2/2
Payload: INSAT-1B,PDRS/PFTA,CFES(4),OIM, MLR(30,GAS(x7)
Launch: 08/30/83 06:32/03.564 GMT
Landing: 09/05/83 07:40/43 GMT *Edwards* 09/09/83 *KSC Return*
Highlights: First African-American man (Guion Bluford) in space. First night launch and landing.

STS-009/41A (9) “First Rollback”



Orbiter/Flight: 102/6
ET: 11/LWT-4
SSME: 2011/1 2018/1 2019/1
Facilities/Usage: OPF-1 11/23/82 10/20/83
 VAB-3 09/24/83 10/17/83 11/03/83
 PADA/09 09/28/83 11/08/83
 MLP1/7
Payload: SPACELAB-1
PLAST: 10/11/83
Postponed: Launch set on September 30 postponed due to suspect exhaust nozzle on SRB. Problem discovered at Pad, vehicle rolled back to VAB and eventually restacked.
Launch: 11/28/83 18:30/38.039 GMT
Landing: 12/08/83 23:47/24 GMT *Edwards* 12/15/83 *KSC Return*
Highlights: First SPACELAB mission and 1st astronaut to represent the ESA. First time 6 persons carried into space on a single vehicle. During landing, 2 of 3 APUs caught fire.

STS-011/41B (10) “First KSC Landing”

Orbiter/Flight: 099/4
ET: 10/LWT-3
SSME: 2109/1 2015/4 2012/4
Facilities/Usage: OPF-1 10/10/83
VAB-3 01/26/84
PADA/10 01/12/84
MLP2/3

Payload: PALAPA-B2, WESTAR-6, ACES, IEF, RME, MLR(4),
IRT, SSIP(x1), GAS(x5)

Postponed: Set for January 29 but postponed to allow for changeout
of all 3 APUs as precautionary to STS-9.

Launch: 02/03/84 13:00/01.600 GMT

Landing: 02/11/84 12:15/55 GMT KSC

Highlights: First KSC Landing. First untethered spacewalk.



STS-013/41C (11)

Orbiter/Flight: 099/5
ET: 12/LWT-5
SSME: 2109/2 2020/1 2012/5
Facilities/Usage: OPF-2 02/11/84
VAB-3 03/14/84
PADA/11 03/19/84
MLP1/8

Payload: LDEF-1, SSIP(x1), RME, IMAX-camera(1)

Launch: 04/06/84 13:58/03.162 GMT

Landing: 04/13/84 13:38/07 GMT *Edwards* 04/18/84 *KSC Return*

Highlights: First direct ascent trajectory for Space Shuttle. First on-orbit satellite repair.



STS-014/41D (12) “First Discovery Flight”



Orbiter/Flight: 103/1
ET: 13/LWT-5
SSME: 2109/3 2018/2 2021/1
Facilities/Usage: OPF-1 01/10/84 07/17/84
VAB-3 05/12/84 07/14/84 08/02/84
PADA/12 05/19/84 08/09/84
MLP2/4

Payload: SBS-D, TELSTAR-3C, LEASAT-1, OAST-1, CFES(5), RME(3), SSIP(x1), CLOUDS, IMAX-camera(2)

FRF-004: 06/02/84
Scrub: 06/25/84 **During T-9 minute hold due to GPC#5 Miscompare**
06/26/84 **Aborted at T-6s when GPC detected ME-3 AFV Actuator**
08/29/84 **CH A Failure (Transient Contamination)**
08/29/84 **Delayed due to discrepancy noted in flight software of**
Master events controller relating to SRB fire commands.

Launch: 08/30/84 12:41/50 GMT
Landing: 09/05/84 12:37/54 GMT *Edwards* 09/10/84 *KSC Return*

Highlights: Maiden voyage of OV-103 “Discovery”. RSL Abort after SSME ignition on second launch attempt (1st Abort).

STS-017/41G (13) “First American Woman Spacewalk”



Orbiter/Flight: 099/6
ET: 15/LWT-8
SSME: 2023/1 2020/2 2021/2
Facilities/Usage: OPF-2 04/18/84
VAB-1 09/08/84
PADA/13 09/13/84
MLP1/9

Payload: OSTA-3, ERBS, LFC/ORS, RME(4), TLD, APE, CANEX, IMAX-camera(3)

Launch: 10/05/84 11:03/02.990 GMT
Landing: 10/13/84 16:26/33 GMT *KSC*

Highlights: First flight with two women on board. Sullivan first woman to spacewalk. First seven person crew onboard a spacecraft. First Canadian astronaut.

STS-019/51A (14)

Orbiter/Flight: 103/2
ET: 16/LWT-9
SSME: 2109/4 2018/3 2012/6
Facilities/Usage: OPF-2 09/10/84
VAB-1/3 10/18/84
PADA/14 10/23/84
MLP2/5

Payload: ANIK-D2, LEASAT-2, DMOS, RME(5)
Scrub: 11/07/84 Scrub during T-20 minute hold due to wind shears in upper atmosphere.

Launch: 11/08/84 12:15/01.331 GMT
Landing: 11/16/84 11:59/56 GMT KSC
Highlights: 3rd Kennedy Space Center Landing.



STS-020/51C (15)

Orbiter/Flight: 103/3
ET: 14/LWT-7
SSME: 2109/5 2018/4 2012/7
Facilities/Usage: OPF-2 11/16/84
VAB-3/1 12/21/84
PADA/15 01/05/85
MLP1/10

Payload: DoD 85-1
Scrub: 01/23/85 Scrub due to freezing weather conditions. OV099 scheduled on manifest for STS-51C but substituted due to thermal tile problems.

Launch: 01/24/85 19:50/00 GMT
He Concentration in mid-body elevated until MPS He system pressurized to flight level.

Landing: 01/27/85 21:23/23 GMT KSC
Highlights: 1st mission dedicated to DoD.



STS-023/51D (16)

Orbiter/Flight: 103/4
ET: 18/LWT-11
SSME: 2109/6 2018/5 2012/8
Facilities/Usage: OPF-2 01/28/85
 VAB-3 03/23/85
 PADA/16 03/28/85
 MLP1/11



Payload: LEASAT-3, ANIK-E2, CFES(6), AFE, PPE/SAS, SSIP(x2), GAS(x2)
Postponed: 03/19/85 03/28/85 due to remanifesting of payload from cancelled Mission STS-51E. Delayed further due to damage to payload door when facility access platform dropped.
Launch: 04/12/85 13:59/07.808 GMT
Landing: 04/19/85 13:54/28 GMT KSC
Highlights: 5th KSC landing.

STS-024/51B (17) “3rd Rollback”

Orbiter/Flight: 099/7
ET: 17/LWT-10
SSME: 2023/2 2020/3 2021/3
Facilities/Usage: OPF-1 10/13/84 03/07/85
 VAB-3/1 02/10/85 03/04/85 04/10/85
 PADA/17 02/15/85 04/15/85
 MLP2/6
Payload: SPACELAB-3
Launch: 04/29/85 16:02/21.063 GMT
Landing: 05/06/85 16:11/04 GMT *Edwards* 05/11/85 *KSC Return*
Highlights: Orbiter rollback to VAB on 03/04/85 due to timing problems



STS-025/51G (18)

Orbiter/Flight: 103/5
ET: 20/LWT-13
SSME: 2109/7 2018/6 2012/9
Facilities/Usage: OPF-2 04/19/84
VAB-1 05/29/85
PADA/18 06/04/85
MLP2/6



Payload: MORELOS-A, ARABSAT-1B, TELSTAR-3D,
SPARTAN-1, FEE, FPE, ADSF

Launch: 06/17/85 11:33/02.771 GMT
Landing: 06/24/85 13:11/52 GMT *Edwards* 06/28/85 *KSC Return*
Highlights: Launch proceeded with no delays.

STS-026/51F (19) “Abort to Orbit (ATO)”

Orbiter/Flight: 099/8
ET: 19/LWT-12
SSME: 2023/3 2020/4 2021/4
Facilities/Usage: OPF-1 05/12/85
VAB-3 06/24/85
PADA/19 06/29/85
MLP2/7



Payload: SPACELAB-2, SAREX(1), CBDE, PGU

Scrub: 07/12/85 RSLs abort T-3s after SSME ignition due to E2 coolant valve malfunction causing shutdown of all 3 main engines ME-2 CCV Actuator CH A Failure (Broken Wire).

Launch: 07/29/85 21:00/02.889 GMT
E1 shutdown prematurely 5m45s into ascent resulting in ATO trajectory. HPFTP Turbine Discharge Temp A&B failed

Landing: 08/06/85 19:45/26 GMT *Edwards* 08/11/85 *KSC Return*

Highlights: RSLs Abort after SSME ignition on first launch attempt (2nd Abort). ATO due to Engine 1 shutdown (1st ATO).

STS-027/51I (20)

Orbiter/Flight:	103/6		
ET:	21/LWT-14		
SSME:	2109/8	2018/7	2012/10
Facilities/Usage:	OPF-1	06/29/85	
	VAB-1	07/30/85	
	PADA/20	08/06/85	
	MLP1/13		
Payload:	ASC-1, AUSSAT-1, LEASAT-4, PVTOS		
Scrub:	08/24/85	T-5m due to thunderstorms in the vicinity.	
	08/25/85	GPC #5 on board general purpose computer failed during replenish.	
Launch:	08/27/85	10:58/03.113 GMT	
Landing:	09/03/85	13:15/43 GMT <i>Edwards</i>	09/08/85 <i>KSC Return</i>
Highlights:	Mission shortened one day because of early deployment of AUSSAT due to sunshield hangup on RMS camera.		



STS-028/51J (21) "Birth of Atlantis"

Orbiter/Flight:	104/1			
ET:	25/LWT-18			
SSME:	2011/2	2019/2	2017/4	
Facilities/Usage:	OPF-1/2	04/10/85	05/28/85	07/30/85
	VAB-3	05/10/85	07/18/85	08/12/85
	PADA/21			08/30/85
	MLP2/8			
Payload:	DoD(2)			
FRF-005:	09/12/85			
Launch:	10/03/85	15:15/31.569 GMT		
		Launch delayed 22m 30s due to prevalve showing faulty ON indication.		
Landing:	10/07/85	17:00/08 GMT <i>Edwards</i>	10/11/85 <i>KSC Return</i>	
Highlights:	Second mission dedicated to Dept. of Defense. Maiden voyage of OV-104 "Atlantis".			



STS-030/61A (22)

Orbiter/Flight: 099/9
ET: 24/LWT-17
SSME: 2023/4 2020/5 2021/5
Facilities/Usage: OPF-1 08/12/85
VAB-110/12/85
PADA/22 10/16/85
MLP1/14
Payload: SPACELAB-D1, GLOM AR
Launch: 10/30/85 17:00/01.326 GMT
Landing: 11/06/85 17:44/51 GMT *Edwards*
Highlights: Launch proceeded as scheduled with no delays.



11/16/85 *KSC Return*

STS-031/61B (23)

Orbiter/Flight: 104/2
ET: 22/LWT-15
SSME: 2011/3 2019/3 2017/5
Facilities/Usage: OPF-1 10/12/85
VAB-3 11/07/85
PADA/23 11/12/85
MLP2/9
Payload: MORELOS-B, SATCOM-KU1, AUSSAT-2,
EASE/ACCESS/CFES(6), UVX, IMAX (4), GAS
Launch: 11/26/85 01:33/27.038 GMT
Landing: 12/03/85 21:33/49 GMT *Edwards* 12/07/85 *KSC Return*
Highlights: Launch proceeded as scheduled with no delays. 2ND Night launch.



STS-032/61C (24)

Orbiter/Flight:	102/7/AA/CO		
ET:	30/LWT-23		
SSME:	2015/5	2018/8	2109/9
Facilities/Usage:	OPF-2	07/18/85	09/26/85
	VAB-1	09/06/85	11/22/85
	PADA/24		12/02/85
	MLP1/15		
Payload:	SATCOM-KU2, LEASAT-5, MSL-2, CHAMP, IR-IE, SSIP(x3), GAS(X13)		
Postponed:	12/18/85	Additional time needed to close aft compartment.	
Scrub:	12/19/85	T-14s right SRB Hyd. power unit exceeded RPM limits	
	01/06/86	T-31s Accidental drain of approx. 4000gls of LO2 from ET	
	01/07/86	T-9m due to bad weather at both TAL sites	
	01/09/86	Pad LO2 sensor breaking off and dislodging into E2 PV2.	
	01/10/86	Delayed 2 days due to heavy rain.	
Launch:	01/12/86	11:55/02.420 GMT	
Landing:	01/18/86	13:58/51 GMT <i>Edwards</i>	01/23/86 <i>KSC Return</i>
Highlights:	Bolden/Nelson 1st flight. 2nd night landing.		



STS-033/51L (25) “Challenger Disaster”

Orbiter/Flight: 099/10
TCID: SV33A3.CL
ET: 26/LWT-19
SRB: 026
SSME1/Usage: 2023/5
SSME2/Usage: 2020/6
SSME3/Usage: 2021/6
Facilities/Usage: OPF-1 11/11/85
VAB-312/16/85
PADB/1 12/22/85
MLP2/10



Payload: TDRS-B, SPARTAN/HALLEY, MPESS, CHAMP, FDE, RME, TISP, SSIP(x3)
Postponed: 01/22/86 to 01/23/86, then to 01/24/86 due to mission delays in 61-C.
01/25/86 Bad weather at TAL sites.
01/26/86 Launch processing unable to meet new morning T-0.
Scrubbed: 01/27/86 GSE hatch closing fixture could not be removed from Orbiter hatch. Problem fixed, however cross winds exceeded return-to-launch site limits at KSCs SLF.
Launch: 01/28/86 16:38/01.425 GMT
Launch delayed two hours when hardware interface module in launch processing system, which monitors fire detection system failed during LH2 tanking procedures.

Landing: N/A
Summary: An explosion 73 seconds after liftoff claimed crew and vehicle. Cause of Explosion was determined to be an O-ring failure in the right SRB. Cold weather was a contributing factor.



Back row (L-R): Ellison S. Onizuka (MS2), Christa McAuliffe (PS2, TISP), Gregory Jarvis (PS1), and Judith A Resnik (MS1). **Front row (L-R):** Michael J. Smith (Pilot), Francis “Dick” Scobee (Commander), and Ronald McNair (MS3).

Modifications to Support Return-To-Flight STS-26R

MPS 17-Inch Disconnect Latch - MCR11018

ISSUE: LO2 and LH2 17-Inch Disconnect valve Flappers are sensitive to angle and tip load measurements. Inadvertent closure of valves during powered flight would be catastrophic.

ACTION: Add flapper latch and sequence control system to 17-Inch disconnect assembly. Revisions to File III OMRSD (Rockwell). Modifications of existing GSE for Removal and Installation of Disconnect (Rockwell). Fabrication of new GSE (Rockwell). Provide new electrical circuits for operation of the latch (Rockwell). New Flight Software to operate latch during the ET Separation Sequence (Rockwell). Write Ground Software to operate the latch for test and checkout (Lockheed). Decision was to completely redesign the disconnect using the Fairchild "Twin-Visor Concept" and Parker "Twin-Flat" Disk Swing Flapper Concept.

MPS Anti-Slam Prevalve Single Point Failure - MCR11815

ISSUE: Single Point Failures in Anti-Slam prevalve actuators can prevent valves from closing. A failure to close LOX prevalves after MECO could overspeed the SSME pumps, which is catastrophic. Actuators already incorporate anti-slam devices with a gas cushion provided to prevent slamming of the visor and hardware damage utilizing small passageways and poppets, which are susceptible to blockage, causing valve malfunction.

ACTION: Either add filters to pneumatic inlet ports or eliminate valve anti-slam capability and utilize existing ground software to preclude valve slamming. Decision was made to add filters to all pneumatic unions on inlet ports of actuator, replace present vehicle unions with unions having filters, add unions with filters on all new or refurbished valves at supplier.

AC Voltmeter Select Switch - MCR11953

ISSUE: All three AC Busses are to a rotary switch on Panel F9 and could cause simultaneous AC Buss Transient that could affect SSME Controller in powered flight.

ACTION: Reduce fuse size to ½ Amp to obtain faster blow time.

SSMEC Catastrophic Shutdown - MCR11819, 12023

ISSUE: A onetime transient single bit toggle in an engine status word which erroneously indicated shutdown (or Post-Shutdown Phase) could result in loss of vehicle. Multiple Avionics dual failures and generic software failures could result in catastrophic main engine shutdown.

ACTION: NASA established an SSMEC Mode team and assessed the issue at 3 separate meetings and generated orbiter hardware/software solutions.

Third Turbine Sensor - MCR11867

ISSUE: Increased redundancy for turbine pump sensors to prevent unnecessary SSME Shutdown.

ACTION: SW Change to PFS

Replace LH2 ET Ullage Transducers

ISSUE: Failure of existing transducers and subsequent lab tests indicate a generic problem with this model Xducer.

ACTION: Initial fix was minor redesign and cycle test prior to installation. The permanent fix was to replace this model with an entirely different “Tavis” Transducer (Gulton Xducers are potentiometric and Tavis Xducers are Variable Reluctance)

MPS LO2 and LH2 Prevalve Screen - MCR11973

ISSUE: 61-C Prelaunch anomaly showed debris could prevent valve closure. Failure to close at MECO is criticality 1. No screens exist in the KSC Propellant Fill/Drain system at orbiter interface and debris can enter system and cause damage or failures.

ACTION: Addition of perforated plate in LO2 and LH2 systems installed at 8-Inch QDs/Facility Interface in T-0 Umbilical's.

SSME Hydraulic QD - MCR12054

ISSUE: Main Engine propellant control valves require positive flow path to hydraulic return system to allow for normal actuator positioning of propellant valves. Interrupted return flow caused by improperly mated QD will cause loss of valve control and probable SSME damage (Criticality-1).

ACTION: Studies were done to assess whether to maintain existing configuration, change the QD with a threaded collar, provide redundant return path for SSME Hydraulics, modify QD not to seal off line, or add instrumentation to SSME Hydraulic System to allow failure to be identified in time for APU SD. It was determined to pursue the QD with threaded collar option.

GO2 Flow Control Valve and Particle Impact Ignition Concerns

ISSUE: Particle Impact Ignition (material sensitivity, angles of particle impact, areas of high velocity, particle sizes for testing). 90 degree GO2 design presented at PDR will require modification to reduce particle impact ignition sensitivity.

ACTION: Cleanliness requirements of system reviewed. Filter capabilities assessed (inspect and clean after each flight vs. R&R). Redesign after testing to improve tolerance: fabricate poppet from Monel 500, employ Monel insert in outlet tube downstream of poppet or fabricate tube from Monel, utilize Monel insert to shield sleeve in inlet area. New Design eliminates critical sonic orifices and reduces number of flow passages where particles are accelerated (redesign valve has one sonic velocity area (poppet/seat) with low incidence angle on downstream side) and eliminates tortuous flow path.

Other Notables

Upgrade SSME Shop, LOX/LH2 Debris Trap & LK PF Joint, PIC System - Key Connectors and Separate Primary and Redundant Cabling, 8” QD LH2 Leak Detection System, Aft Attach Pinched Wire, Umbilical Hold Down Pinched Wire, MDM A/D Failures.

Space Shuttle Main Engine (SSME)*

“Changes to increase the operating life, safety, reliability and quality of the SSME are being implemented. The primary objective of these changes is to expand the operating margins in areas such as temperature, pressure, operating time, etc. This effort incorporates an aggressive engine test program to certify hardware improvements for nominal operation at power levels up to 104 percent for the earlier flights. Subsequent engine improvements and testing are planned to expand this nominal capability to 109 percent. NASA will not operate the engines at the 109-percent power level except for emergency situations until the operating margins of the engine are better demonstrated. Overtesting and limits-testing were integral parts of the engine certification cycle, and substantial demonstrations were conducted during the development of the engine. Additional overtesting, limits testing, and malfunction testing programs are being evaluated. Several modifications to the engine have been identified which will be incorporated prior to the resumption of flight. These changes included modifications to the high-pressure turbopump blades to significantly reduce the susceptibility to cracking in structurally critical areas. These modifications will result in increased margins and will be demonstrated by certifying the changes in ground tests for longer periods and at engine power levels greater than those planned for flight. Improvements in structural capabilities of components such as the main fuel valve housing and the main combustion chamber outlet neck will result in significant increases (factor of 4) in useful life. Changes to the high pressure fuel turbopump coolant circuit will reduce the overall operating pressures and will more than double the margins between the normal operating pressures and the redline values. The current hydraulic actuators are being replaced with actuators that have improved manufacturing cleanliness requirements and design modifications to reduce the susceptibility to electrical shorts. These changes will reduce the probability of launch pad aborts. The engine ground test program has been emphasized and accelerated in order to demonstrate existing margins to the maximum extent possible and to certify those changes that are planned for incorporation prior to the return to flight. This emphasis will assure maximum ground test exposure of the hardware with a resultant increase in confidence prior to the resumption of flight.”

Orbiter (MPS Related)*

“A positive latch open design feature for the main propulsion system disconnect valve between the Orbiter and the ET is being developed. This feature will provide an additional safety margin to ensure that the valve remains open during powered flight. The Orbiter reaction control system on-orbit attitude control engines are being modified to automatically turn off should they experience thrust instability that results in chamber wall burnthrough... With respect to preflight operations, final debris traps are being designed and incorporated into the liquid oxygen and liquid hydrogen servicing systems at the Orbiter interface. These traps will preclude the entry of foreign objects into the flight vehicle during propellant loading. A series of wire harness and fluid line protective covers is being incorporated into the Orbiter aft compartment area. These devices will provide improved protection for critical Orbiter subsystem elements during required ground-crew servicing.”

As a direct result of the modifications to the 17” disconnect and to prevent damage to the 17” latch and valve a TCS sequence (VFE01 and VFE02) was written to turn off commands if they were incorrectly issued from the ground.

***excerpts from NASA Memo to White House**

STS-026R (26) “Return to Flight”



Orbiter/Flight: 103/7
ET: 28/LWT-21
SSME: 2019/4 2022/1 2028/1
Facilities/Usage: OPF-1 10/30/86
 VAB-3 06/21/88
 PADB/2 07/04/88
 MLP2/11
Payload: TDRS-C, PVTOS, PCG, IRCFE, ARC, IFE, MLE, PPE, ELRAD, ASDF, SSIP(x2), OASIS-1
PLAST: 07/29/88 Vibrations in LO2 Loading pumps (PLAST SCRUB)
 08/01/88 High H2 concentrations, test stopped at 60% full
FRF-006: 08/04/88 ME-2 FBV not indicating closed at T-7.3s (FRF SCRUB)
 08/10/88
Launch: 09/29/88 16:38/01.425 GMT
 975 days after the Challenger disaster. Delayed 1hr 38m
 To replace fuses in cooling system of two of crew’s flight
 pressure suits and due to lighter than expected upper
 atmospheric winds.
Landing: 10/03/88 16:37/11 GMT *Edwards* 10/08/88 *KSC Return*
Highlights: Return to Flight a success. Cabin Flash Evaporator System iced up, raising
 crew cabin temperature to mid-80’s. Problem corrected on Flight Day 4.

STS-027R (27)



Orbiter/Flight: 104/3
ET: 23/LWT-16
SSME: 2027/1 2030/1 2029/1
Facilities/Usage: OPF-2 03/20/87
 VAB-1 10/22/88
 PADB/3 11/02/88
 MLP1/16
Payload: DoD(3)
Scrub: 12/01/88 Unacceptable cloud cover and wind conditions.
Launch: 12/02/88 14:30/36.402 GMT
Landing: 12/06/88 23:36/11 GMT *Edwards* 12/13/88 *KSC Return*
Highlights: Third mission dedicated to Department of Defense.

STS-029R (28)

Orbiter/Flight: 103/8
ET: 36/LWT-29
SSME: 2031/1 2022/2 2028/2
Facilities/Usage: OPF-1 10/09/88
VAB-1 01/23/89
PADB/4 02/03/89
MLP2/12



Payload: TDRS-D, IMAX-01, SHARE-1
Postponed: Launch manifested Feb. 18 reassessed for late Feb/early March launch to replace suspect liquid oxygen turbopumps on OV103 three main engines and faulty master events controller.
Launch: 03/13/89 14:57/03.669 GMT
Launch delayed 1hr. 50min due to fog and upper winds.
Landing: 03/18/89 14:35/51 GMT *Edwards* 03/24/89 *KSC Return*
Highlights: Crew photographed Earth with handheld IMAX camera.

STS-030R (29)

Orbiter/Flight: 104/4
ET: 29/LWT-22
SSME: 2027/2 2030/2 2029/2
Facilities/Usage: OPF-2 12/14/88
VAB-3 03/11/89
PADB/5 03/22/89
MLP1/17



Payload: MAGELLAN
Scrub: 04/28/89 E-1 LH2 Recirc Pump failure during terminal count (T-61s). GSE circuit breaker tripped. Resolved by replacing the pump. Failure analysis discovered internal short within the pump in the electrical connector.
Launch: 05/04/89 18:47/01.519 GMT
Landing: 05/08/89 19:43/27 GMT *Edwards* 05/15/89 *KSC Return*
Highlights: 1 of 5 GPCs failed and had to be replaced in orbit.

STS-028R (30)

Orbiter/Flight: 102/8
ET: 31/LWT-24
SSME: 2019/5 2022/3 2028/3
Facilities/Usage: OPF-1/2/1 01/23/89
VAB-1/3 07/03/89
PADB/6 07/14/89
MLP2/13
Payload: DoD(4)
Issues: Replaced LV8 and PR4 on the MPS Reg Panel.
Launch: 08/08/89 12:37/02.253 GMT
Landing: 08/13/89 13:37/08 GMT *Edwards* 08/21/89 *KSC Return*
Highlights: 4th mission dedicated to Dept of Defense. First OV102 mission since 61C.



STS-034R (31)

Orbiter/Flight: 104/5
ET: 27/LWT-20
SSME: 2027/3 2030/3 2029/3
Facilities/Usage: OPF-2 05/16/89
VAB-1 08/21/89
PADB/7 08/29/89
MLP1/18
Payload: GALILEO, IMAX-02, SSBUV-01
Issues: GO2 Repress orifice (RP1) was discovered to be clogged since Flight 1 of OV-104. Orifice and line segment replaced. GO2 system cleaned.
Postponed: 10/12/89 ME-2 Block 1 controller DCU-B Halt during T-27 hours
Sensor Checkout. Controller replaced.
10/17/89 Weather constraints for a RTLS landing.
Launch: 10/18/89 16:53/42.124 GMT
Landing: 10/23/89 16:33/00 GMT *Edwards* 10/29/89 *KSC Return*
Highlights: Galileo sent on a 6yr. trip to Jupiter via gravitational boosts from Venus and Earth.



STS-033R (32)

Orbiter/Flight:	103/9		
ET:	38/LWT-31		
SSME:	2011/4	2031/2	2107/1
Facilities/Usage:	OPF-2/1/2	08/20/89	
	VAB-3	10/05/89	
	PADB/8	10/27/89	
	MLP2/14		
Payload:	DoD(5)		
Postponed:	11/20/89	Rescheduled to allow changeout of suspect integrated Electronics assemblies on twin solid rocket boosters.	
Launch:	11/23/89	00:23/32.432 GMT	
Landing:	11/28/89	00:30/16 GMT <i>Edwards</i>	12/04/89 <i>KSC Return</i>
Highlights:	3 rd night launch. 5 th mission dedicated to Dept. of Defense.		



STS-032R (33)

Orbiter/Flight:	102/9		
ET:	32/LWT-25		
SSME:	2024/1	2022/4	2028/4
Facilities/Usage:	OPF-2	08/22/89	
	VAB-1	10/16/89	
	PADA/25	11/28/89	
	MLP3/1		
Payload:	SYNCOM IV-5, IMAX-03, LDEF		
Issues:	GOX Active Flow Control Valve failure during processing. GH2 Flow Control Valve replaced due to failure during previous mission which was attributed to contamination.		
Postponed:	12/18/89	More time needed to complete and verify mods to PAD A	
Scrub:	01/08/90	Weather conditions (RTLS Visibility).	
Launch:	01/09/90	12:35/01.867 GMT	
Landing:	01/20/90	09:35/37 GMT <i>Edwards</i>	01/26/90 <i>KSC Return</i>
Highlights:	1 st use of MLP-3 for Shuttle.		



STS-036R (34)

Orbiter/Flight:	104/6		
ET:	33/LWT-26		
SSME:	2019/6	2030/4	2027/4
Facilities/Usage:	OPF-1	10/30/89	
	VAB-3	01/19/90	
	PADA/26	01/25/90	
	MLP1/19		
Payload:	DoD(6)		
Issues:	PV6 Internal Relief Valve replaced due to leakage associated with contamination.		
Postponed:	02/22 to 02/23 to 02/24 to 02/25 due to illness of crew commander and weather conditions.		
Scrub:	02/25/90	Malfunction of Range Safety Computer.	
	02/26/90	Weather conditions.	
Launch:	02/28/90	07:50/23.657 GMT	
Landing:	03/04/90	18:08/44 GMT <i>Edwards</i>	03/13/90 <i>KSC Return</i>
Highlights:	6 th mission dedicated to the Dept. of Defense.		



STS-031R (35)

Orbiter/Flight:	103/10		
ET:	34/LWT-27		
SSME:	2011/5	2031/3	2107/2
Facilities/Usage:	OPF-2	12/05/89	
	VAB-1	03/05/90	
	PADB/09	03/15/90	
	MLP2/15		
Payload:	HST, IMAX-04, APM-01		
Scrub:	04/12/90	T-4m due to faulty valve in APU number one.	
Launch:	04/24/90	12:33/52.471 GMT	
		Delay at T-31s when computer software failed to shut down a fuel valve line on GSE.	
Landing:	04/29/90	13:49/57 GMT <i>Edwards</i>	05/07/90 <i>KSC Return</i>
Highlights:	Hubble Space Telescope deployed. First use of carbon brakes at landing.		



STS-041 (36)

Orbiter/Flight:	103/11		
ET:	39/LWT-32		
SSME:	2011/6	2031/4	2107/3
Facilities/Usage:	OPF-1	05/08/90	
	VAB-3/1	08/27/90	
	PADB/10	09/04/90	
	MLP2/16		
Payload:	ULYSSES, SSBUV-02, ISAC		
Launch:	10/06/90	11:47/16.580 GMT	
Landing:	10/10/90	13:57/18 GMT <i>Edwards</i>	10/16/90 <i>KSC Return</i>
Highlights:	Heaviest payload to date.		



STS-038 (37) “5th Rollback”

Orbiter/Flight:	104/07			
ET:	40/LWT-33			
SSME:	2019/7	2022/5	2027/5	
Facilities/Usage:	OPF-2	03/14/90		08/15/90
	VAB-3/1	06/08/90	08/09/90	10/02/90
	PADA/27	06/18/90		10/12/90
	MLP1/20			
Payload:	DoD (7)			
Testing:	06/29/90	LH2 Tanking Test to investigate source of potential H2 Leak (ref. STS-35)		
	07/13/90	LH2 Tanking Test to investigate source of potential H2 Leak within 17” QD		
	07/25/90	LH2 Tanking Test to quantify H2 leak at ET side of 17” disconnect flange		
	10/24/90	LH2/LO2 Tanking Test. O2 line replaced due to damage from Aft work platform.		
Launch:	11/15/90	23:48/16.197 GMT		
Landing:	11/20/90	21:42/42 GMT <i>KSC</i>		
Highlights:	7 th mission dedicated to Dept. of Defense.			



STS-035R (38) “Tiger Team from Hell”



Orbiter/Flight:	102/10				
ET:	35/LWT-28				
SSME:	2024/2	2012/11	2028/5		
Facilities/Usage:	OPF-2	01/30/90	06/15/90		
	VAB-3/1	04/16/90	06/12/90	08/02/90	10/09/90
	PADA	04/22/90		08/09/90	
	PADB /11			10/08/90	10/14/90
	MLP3/2				
Payload:	ASTRO-1				
Scrub:	05/30/90	During prelaunch ET loading, significant GH2 leakage occurred externally at the ET/Orb 17 inch disconnect and internal to the AFT.			
Tank Test:	06/06/90	Verified leakage at the external location with the internal AFT fuselage leakage being attributed to migration of the disconnect leakage. Destack and roll back to the OPF was required to replace both the Orbiter and ET 17-inch disconnect assemblies.			
Postponed:	09/01/90	Avionics Box on Astro Payload R&R			
Tank Test:	09/06/90	High AFT GH2 concentration still existed and real time troubleshooting pointed to the recirc pump package being the source of the anomaly. The recirc pump package was replaced as was the Engine 3 preclude detent cover seal.			
Tank Test:	09/18/90	AFT GH2 leak was not yet corrected. “Tiger Team” was appointed to oversee the effort to resolve the leakage. Exhaustive MPS system leak checks identified additional LH2 preclude detent teflon seals that while leaking within specifications, were higher than their historical nominal values for ambient conditions. Inspections revealed that the seals were slightly damaged, probably as a result of installation.			
Postponed:	10/09/90	Tropical Storm Klaus forced rollback to VAB			
Tank Test:	10/30/90	A Tanking Test with special drag on instrumentation consisting of special sensors, strain gages, flow meters, video cameras, and a see through Plexiglas aft compartment door was carried out with no excessive hydrogen leakage being detected. Corrective action associated with the hydrogen leakage resolution consisted of improved and more stringent detent seal installation process and a redundant seal being installed on the Orbiter 17 inch disconnect shaft.			
Launch:	12/02/90	06:49/02.794 GMT	Delayed 21min due to low-level clouds		
Landing:	12/11/90	05:54/08 GMT	Edwards	12/20/90	KSC Return
Highlights:	Pad switch from Pad A to Pad B. 4 th and 6 th rollback. Hydrogen leaks in the AFT.				



STS-037R (39)

Orbiter/Flight: 104/8
ET: 37/LWT-30
SSME: 2019/8 2031/5 2107/4
Facilities/Usage: OPF-2 11/20/90
VAB-3/1 03/08/91
PADB/12 03/15/91
MLP1/21
Payload: GRO, CETA, APM-02
Launch: 04/05/91 15:10/45.263 GMT
Delayed briefly due to low level clouds.
Landing: 04/11/91 13:55/29 GMT *Edwards* 04/18/91 *KSC Return*
Highlights: Extended mission.



STS-039 (40) “7th Rollback”

Orbiter/Flight: 103/12
ET: 46/LWT-39
SSME: 2026/1 2030/5 2029/4
Facilities/Usage: OPF-1/2 10/17/90 03/15/91
VAB-1 02/09/91 03/07/91 03/25/91
PADA/28 02/15/91 04/01/91
MLP2/17
Payload: DoD (8), AFP-675, IBSS, STP-01, MPEC
Postponed: 03/09/91 Launch originally scheduled for 3-9, but during work at Pad A, significant cracks found on all four lug hinges on the two ET umbilical door drive mechanisms.
Scrub: 04/22/91 During prelaunch ET loading, the SSME 3 HPOTP Secondary Seal Cavity Pressure Sensor Channel A Violated the upper qualification limit. The transducer and its associated wiring harness were replaced.
Launch: 04/28/91 11:33/17.137 GMT
Landing: 05/06/91 18:55/35 GMT *KSC*
Highlights: 8th mission dedicated to the Department of Defense.



STS-040 (41)

Orbiter/Flight: 102/11
ET: 41/LWT-34
SSME: 2015/6 2022/6 2027/6
Facilities/Usage: OPF-1 02/09/91
VAB-3 04/26/91
PADB/13 05/02/91
MLP3/3
Payload: SLS-01, GAS-BRIDGE
Postponed: 05/22/91 Vendor failure analysis of cryo temperature transducers



lead to a suspect condition which resulted in the postponement of the initial attempt on 5/22. The possibility of the 9 on-board LO₂/LH₂ temperature transducer probe welds cracking and leaking or separating from the housing resulted in the removal and replacement of the three LO₂ engine feedline units, the three 17 inch feedline units, and the removal and plugging of the three LH₂ feedline units. All the replacement units were screened by X-ray analysis and were subjected to more stringent limited life requirements.

Scrub: 06/01/91 IMU #2 Calibration Failure
Launch: 06/05/91 13:24/52.462 GMT
Landing: 06/14/91 15:39/11 GMT *Edwards* 06/21/91 *KSC Return*
Highlights: Fifth dedicated Spacelab mission.

STS-043 (42)

Orbiter/Flight: 104/9
ET: 47/LWT-40
SSME: 2024/3 2012/12 2028/6
Facilities/Usage: OPF-2 11/20/90
VAB-1 03/08/91
PADA/29 03/15/91
MLP1/22



Payload: TDRS-E, SSBUV-03, SHARE-II, OCTW-01, TPCE
Postponed: 07/23/91 7/23 to 7/24 (faulty electronics assembly that controls ET Sep).
Scrub: 07/24/91 Scrub the result of a SSME 3 Controller DCU-A parity error. The Main Engine #3 controller was removed and replaced and the launch rescheduled for 8/1.
08/01/91 Delayed due to cabin pressure reading. Scrubbed for weather.
Launch: 08/02/91 15:02/02.285 GMT
Landing: 08/11/91 12:23/25 GMT *KSC*
Highlights: First landing scheduled at KSC since 61-C (1986-diverted to Edwards).

STS-048 (43)

Orbiter/Flight: 103/13
ET: 42/LWT-35
SSME: 2019/9 2031/6 2107/5
Facilities/Usage: OPF-1/2 05/06/91
VAB-3 07/25/91
PADA/30 08/12/91
MLP3/4



Payload: UARS, AMOS(1), APM, MODE, SAM, CREAM, PARE, PGC-11-2, IPMP
Launch: 09/12/91 23:11/06.196 GMT
Launch delayed 14 minutes by a faulty communication link between KSC and Mission Control in Houston.
Landing: 09/18/91 07:38/42 GMT *Edwards* 09/26/91 *KSC Return*
Highlights: KSC landing diverted to Edwards due to bad weather.

STS-044 (44)

Orbiter/Flight: 104/10
ET: 53/LWT-46
SSME: 2015/7 2030/6 2029/5
Facilities/Usage: OPF-1 08/12/91
VAB-1 10/18/91
PADA/31 10/23/91
MLP1/23



Payload: DSP, IOCM, MODE(2), AMOS(2), MMIS, CREAM, SAM, RME-III, VFT-1, UVPI, BFPT, EDOMP
Postponed: Launch 11-19 postponed due to failure of redundant IMU on Inertial Upper Stage (Payload)
Launch: 11/24/91 23:44/02.322 GMT
Delayed 13 minutes to due to LO2 leak at Replenish Valve at approximately T-3 hours
Landing: 12/01/91 22:34/12 GMT *Edwards* 12/08/91 *KSC Return*
Highlights: Dedicated Dept. of Defense mission.

STS-042 (45)

Orbiter/Flight: 103/14
ET: 52/LWT-45
SSME: 2026/2 2022/7 2027/7
Facilities/Usage: OPF-3 09/27/91
VAB-1 12/12/91
PADA/32 12/19/91
MLP3/5

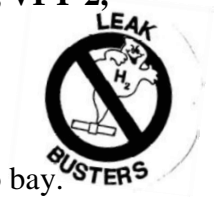
Payload: IML-01,IMAX-05, GAS(x10), SSIP(x2), GOSAMR, IPMP
Launch: 01/22/92 14:52/34.220 GMT
Delayed 1 hour due to weather.
Landing: 01/30/92 16:07/17 GMT *Edwards* 02/16/92 *KSC Return*
Highlights: 45th space shuttle mission.



STS-045 (46)

Orbiter/Flight: 104/11
ET: 44/LWT-37
SSME: 2024/4 2012/13 2028/7
Facilities/Usage: OPF-2 12/09/91
VAB-3 02/13/92
PADA/33 02/19/92
MLP1/24

Payload: ATLAS-01,SSBUV-04, STL-01, IPMP, SAREX(2), VFT-2,
RME-III, CLOUDS-1A, GAS(x1)
Scrub: 03/23/92 H2 and O2 leakage in AFT Fuselage
Launch: 03/24/92 13:13/41.857 GMT
Landing: 04/02/92 11:23/00 GMT *KSC*
Highlights: Carried ATLAS-1 on SPACELAB pallets mounted on orbiters cargo bay.



STS-049 (47) “First Flight OV105”

Orbiter/Flight: 105/01
ET: 43/LWT-36
SSME: 2030/7 2015/8 2017/6
Facilities/Usage: OPF-1 07/25/91
VAB-1 03/07/92
PADB/14 03/13/92
MLP2/18
Payload: INTELSAT-VI-RESCUE, ASEM, CPGC, UVPI, AMOS

FRF-007: 04/06/92
Postponed: 05/04/92 Mission delayed to acquire an earlier launch window for better visibility to support ascent photographic documentation.
Launch: 05/07/92 23:40/02.560 GMT
Delayed 34 minutes due to bad weather at TAL site.
Landing: 05/16/92 22:57/38 GMT *Edwards* 05/30/92 *KSC Return*
Highlights: First use of drag chute during landing. Maiden voyage for Endeavour. First 3 person EVA and Satellite rescue.



STS-050 (48)

Orbiter/Flight: 102/12/J1
ET: 45/LWT-38
SSME: 2019/10 2031/7 2011/7
Facilities/Usage: OPF-3 02/10/92
VAB-3 05/29/92
PADA/34 06/03/92
MLP3/6
Payload: USML-01, IPMP, SAREX-II, UVPI

Launch: 06/25/92 16:12/25.040 GMT
Delayed 5 minutes due to weather conditions.
Landing: 07/09/92 11:42/27 GMT *KSC*
Highlights: Mission duration eclipsed all previous U.S. manned space flights except the three flights to the Skylab Space Station in 1973 and 1974.



STS-046 (49)

Orbiter/Flight: 104/12
ET: 48/LWT-43
SSME: 2032/1 2033/1 2027/8
Facilities/Usage: OPF-1 04/02/92
VAB-1 06/04/92
PADB/15 06/11/92
MLP1/25



Payload: TSS-1, EURECA-II, LDCE, PHCF, IVPI, IMAX-06, EOIM-III/TEMP-2A, CONCAP-II, ICBS, AMOS

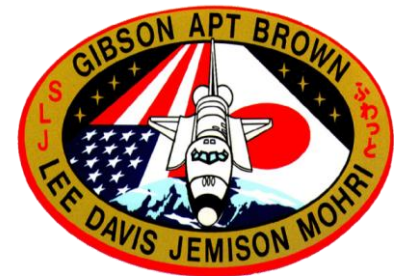
Launch: 07/31/92 13:56/50.136 GMT

Landing: 08/08/92 13:11/50 GMT KSC

Highlights: Mission extended an extra day to meet scientific objectives.

STS-047 (50)

Orbiter/Flight: 105/02
ET: 45/LWT-42
SSME: 2026/3 2022/8 2029/6
Facilities/Usage: OPF-3 05/31/92
VAB-3 08/17/92
PADB/16 08/25/92
MLP2/19



Payload: SPACELAB-J, GAS-BRIDGE, ISIAAH, SSCE, SAREX-II, AMOS, UVPI

Launch: 09/12/92 14:23/01.666 GMT

Landing: 09/20/92 12:53/24 GMT KSC

Highlights: First on time shuttle mission since STS-61B in November 1985.

STS-052 (51)

Orbiter/Flight: 102/13
ET: 55
SSME: 2030/8 2015/9 2034/1
Facilities/Usage: OPF-2 07/09/92
VAB-1 09/20/92
PADB/17 09/26/92
MLP3/7



Payload: LAGEOS-II, USMP-1, CANEX-2, CMIX, CPCG, PSE, SPIE, CVTEHPPE, TPCE/TP
Launch: 10/22/92 17:09/40.759 GMT
Delayed 1hr 53min due to RTLS crosswind constraints at KSCs SLF and cloud conditions at the Banjul TAL site.
Landing: 11/01/92 13:05/53 GMT KSC
Highlights: ME-1 replaced due to nozzle steerhorn cracks.

STS-053 (52)

Orbiter/Flight: 103/15/J1
ET: 49
SSME: 2024/5 2012/14 2017/7
Facilities/Usage: OPF-3 08/17/92
VAB-3 11/03/92
PADA/35 11/08/92
MLP1/26



Payload: DoD(9), ODERACS, GCP, MIS-1, STL, VFT-2, CREAM RME-III, FARE, HERCULES, BLAST, CLOUDS
Launch: 12/02/92 13:24/02.087 GMT
Delayed 1hr. 25min due to ice buildup on the ET.
Landing: 12/09/92 20:43/17 GMT *Edwards* 12/18/92 *KSC Return*
Highlights: Classified Dept. of Defense primary payload, plus two unclassified secondary payloads and nine unclassified middeck experiments.

STS-054 (53)

Orbiter/Flight: 105/03
ET: 51
SSME: 2019/11 2033/2 2018/9
Facilities/Usage: OPF-1 09/20/92
VAB-1 11/23/92
PADB/18 12/03/92
MLP2/20



Payload: TDRS-F, DXS, CGBA, CHROMEX, PARE, SAMSSSCE
Launch: 01/13/93 13:59/31.163 GMT
Delayed 7min. due to concerns associated with upper
Atmospheric winds.
Landing: 01/19/93 13:37/47 GMT KSC
Highlights: 14th KSC landing.

STS-056 (54)

Orbiter/Flight: 103/16
ET: 54
SSME: 2024/6 2033/3 2018/10
Facilities/Usage: OPF-3 12/19/92
VAB-1 03/02/93
PADB/19 03/15/93
MLP1/27



Payload: ATLAS-2, SPARTAN-201, SAREX-II, SUVE, CMIX, PARE,
STL-1, CREAM, HERCULES, RME-III, AMOS, SSBUV-5
Scrub: 04/06/93 At T-11s, MPS LH2 High Point Bleed Valve (PV22) not
indicating closed. Analysis showed valve in proper config.
Launch: 04/08/93 05:29/01.910 GMT
Landing: 04/17/93 11:37/19 GMT KSC
Highlights: RSLs Abort(4), Night Launch (7), Extended mission.

STS-055 (55)

Orbiter/Flight: 102/14
ET: 56
SSME: 2031/8 2109/10 2029/7
Facilities/Usage: OPF-2 11/02/92
VAB-3 02/03/93
PADA/36 02/08/93
MLP3/8



Payload: Spacelab-D2, SAREX-II
Delay: 02/25/93 All 3 HPOTPs replaced due to suspect Tip Seal Retainers
04/24/93 IMU#2 Platform Fail bite indication (prior to tanking)
Scrub: 03/22/93 RSLs Abort at Engine Start +1.4s due to oxidizer preburner
purge pressure spike greater than 50 psi, indicating preburner
check valve leakage. Concern that Engine 3 might contain
obsolete tip-seal retainers in the HPOTP. All engines were
removed, inspected and contained the proper retainers.
Launch: 04/26/93 14:50/01.316 GMT
Landing: 05/06/93 14:30/00 GMT KSC
Highlights: RSLs Abort after SSME Ignition (3rd Abort). Investigation revealed that the OPB
ASI Purge Check Valve was contaminated with metallic particles.

STS-057 (56)

Orbiter/Flight: 105/04
ET: 58
SSME: 2019/12 2034/2 2017/8
Facilities/Usage: OPF-1 01/19/93
VAB-1 03/24/93
PADB/20 04/28/93
MLP2/21



Payload: SPACEHAB-01, EURECA, SHOOT, CONCAP-IV,
GAS-BRIDGE, FARE, BLAST, SAREX-II, AMOS
Postponed: 06/03/93 E-2 HPOTP Replaced. Suspect etched bearing spring.
Scrub: 06/20/93 Weather: Adverse KSC (RTLs) and TAL Sites
Launch: 06/21/93 13:07/23.167 GMT
Landing: 07/01/93 12:52/00 GMT KSC
Highlights: 16th KSC landing.

STS-051 (57)

Orbiter/Flight: 103/17
ET: 59
SSME: 2031/9 2034/3 2029/8
Facilities/Usage: OPF-3 04/18/93
VAB-1 06/18/93
PADB/21 06/26/93
MLP3/9



Payload: ACTS-TOS, ORFEUS-SPAS, IMAX, CPCG-II, APE-B, IPMP, RME-III, AMOS, CHROMEX-04, HRSGS-A
Postponed: 06/03/93 E-2 HPOTP Replaced. Suspect etched bearing spring.
Scrub: 07/17/93 At T-20min Premature arming of indication of SRB Holddown bolts.
07/24/93 Right-hand SRB HPU Turbine Speed dropped below limit
08/12/93 RSLs Abort at T-3s E-2 Fuel flow sensor #1 Intrachannel Miscompare
Launch: 09/12/93 11:45/01.097 GMT
Landing: 09/22/93 07:56/00 GMT KSC
Highlights: RSLs Abort on third launch attempt resulting in all 3 SSMEs being replaced at the pad (4th Abort).

STS-058 (58)

Orbiter/Flight: 102/15
ET: 57
SSME: 2024/7 2109/11 2018/10
Facilities/Usage: OPF-2 05/17/93
VAB-3 08/12/93
PADB/22 09/17/93
MLP1/28



Payload: Spacelab-SLS-2, DEEFD, OARE, SAREX-2, PILOT
Scrub: 10/14/93 Range Safety computer failure at T-31s.
10/15/93 Orbiter S-Band Transponder Failure at T-9min.
Launch: 10/18/93 14:53/14.118 GMT
Landing: 11/01/93 14:05/42 GMT *Edwards* 11/09/93 *KSC Return*
Highlights: 16th KSC landing.

STS-061 (59) “Hubble repair”

Orbiter/Flight: 105/05
 ET: 60
 SSME: 2019/13 2033/4 2017/9
 Facilities/Usage: OPF-1 07/02/93
 VAB-3 10/21/93
 PADA 10/28/93
 PADB/23 11/15/93
 MLP2/22

Payload: HST-repair, IMAX
 Scrub: 12/01/93 Adverse Weather KSC (Pad & RTLS)
 Launch: 12/02/93 09:27/01.212 GMT
 Landing: 12/13/93 05:26/25 GMT KSC

Highlights: One of the most sophisticated in the Shuttle’s history. 11 days, and made 5 EVA sorties, an all time record. First servicing mission repairing the Hubble Space Telescope resulting in greatly improved images (Left: Before / Right: After).



STS-060 (60) “1st Russian on Shuttle”

Orbiter/Flight: 103/18
 ET: 61
 SSME: 2012/15 2034/4 2032/2
 Facilities/Usage: OPF-3 09/23/93
 VAB-1 01/04/94
 PADA/37 01/10/94
 MLP3/10

Payload: SPACEHAB-02, Wake Shield, COB/GBA, SAREX-II, APE-B, ODERACS, BREMSAT, CPL

Launch: 02/03/94 12:10/01.955 GMT
 Landing: 02/11/94 19:18/41 GMT KSC

Highlights: 19th KSC landing. 1st Russian on Shuttle.



STS-062 (61)

Orbiter/Flight: 102/16
ET: 62
SSME: 2031/10 2109/12 2029/9
Facilities/Usage: OPF-2 11/09/93
VAB-1 02/03/94
PADB/24 02/10/94
MLP1/29



Payload: USMP-2, OAST-2, DEE, SSBUV-6, LDCE, APCG, PSE, CPCG, CGBA, BDS, MODE, AMOS, BSTC, EDO

Postponed: 03/03/94 Adverse weather conditions.

Launch: 03/04/94 13:53/01.140 GMT

Landing: 03/18/94 13:10/42 GMT KSC

Highlights: 20th KSC landing.

STS-059 (62)

Orbiter/Flight: 105/06
ET: 63
SSME: 2028/8 2033/5 2018/11
Facilities/Usage: OPF-1 12/14/93
VAB-3 03/14/94
PADA/38 03/19/94
MLP2/23



Payload: SRL-1, MAPS, CONCAP-IV, SAREX-II, STL, TUF1, VFT-4, GAS(x3)

Postponed: 04/07/94 ON-PAD Inspections of SSME HPOTPs Preburner Volute Radii

Scrub: 04/08/94 Adverse weather conditions

Launch: 04/09/94 11:05/02.483 GMT

Landing: 04/20/94 16:55/00 *Edwards* 05/02/94 *KSC Return*

Highlights: 40th EAFB landing.

STS-065 (63)

Orbiter/Flight: 102/17
ET: 64
SSME: 2109/14 2030/9 2017/10
Facilities/Usage: OPF-2 03/18/94
VAB-1 06/08/94
PADA/39 06/15/94
MLP3/11
Payload: IML-2, APCF, CPCG, AMOS, OARE, MAST SAREX-II,
EDO
Launch: 07/08/94 16:43/01.660 GMT
Landing: 07/23/94 10:38/01 GMT KSC
Highlights: Longest STS mission to date.



STS-064 (64)

Orbiter/Flight: 103/19
ET: 66
SSME: 2031/11 2109/13 2029/10
Facilities/Usage: OPF-3/2 02/11/94
VAB-1 08/11/94
PADB/25 08/19/94
MLP2/24
Payload: LITE, ROMPS, SPARTAN-201, TCS, SPIFEX, GAS(x11)
SAFER, SSCE, BRIC-III, RME-III, MAST, SAREX-II,
AMOS
Launch: 09/09/94 22:22/55.964 GMT
Landing: 09/20/94 21:12/52 GMT *Edwards* 09/27/94 *KSC Return*
Highlights: 28th EVA of Shuttle Program.



STS-068 (65) “8th Rollback”

Orbiter/Flight: 105/07
 ET: 65/LWT-58
 SSME: 2028/9 2033/6 2026/4
 Facilities/Usage: OPF-1 05/03/94
 VAB-3/1 07/21/94 08/24/94
 PADA/40 07/27/94 09/13/94
 MLP1/30



Payload: SRL-2,CPCG,BRIC,CHROMEX,CREAM,MAST,GAS(5)
 Scrub: 08/18/94 RLS Abort after SSME ignition ME-3 Exceeded 1560 Degree HPOTP DISC Temp CH A Redline
 Launch: 09/30/94 11:16/02.229 GMT
 Landing: 10/11/94 17:02/09 GMT *Edwards* 10/20/94 *KSC Return*
 Highlights: RLS Abort on first launch attempt (5th Abort). 3 flight certified SSMEs were removed from 104 and installed on 105.

STS-066 (66)

Orbiter/Flight: 104/13/J1
 ET: 67
 SSME: 2030/10 2034/5 2017/11
 Facilities/Usage: OPF-3 05/30/94
 VAB-3 10/03/94
 PADB/26 10/09/94
 MLP3/12



Payload: ATLAS-03,SSBUV-7,CRISTA-SPAS,ESCAPE-II,HPP-2
 PARE/NIR-R,PCG-TES,PCG-STES,STL/NIH-C,SAMS
 Postponed: 10/27/94 Week delay to furnish engines for 104 after RLS for STS-68.
 Launch: 11/04/94 16:59/44.070 GMT
 Landing: 11/14/94 15:33/45 GMT *Edwards* 11/21/94 *KSC Return*
 Highlights: 43rd EAFB landing.

STS-063 (67)

Orbiter/Flight: 103/20
ET: 68
SSME: 2035/1 2109/14 2029/11
Facilities/Usage: OPF-2 09/28/94
VAB-1 01/05/95
PADB/27 01/10/95
MLP2/25



Payload: SPACEHAB-3, Spartan-204, MIR-Rendezvous, CSE, GLO-2, ODERACS-11, IMAX, SSCE, AMOS, MSX
Scrub: 02/02/95 IMU Failure during Power-up activation.
Launch: 02/03/95 05:22/05.553 GMT
Landing: 02/11/95 11:51/40 GMT KSC
Highlights: 1st mission with female pilot. MIR Rendezvous.

STS-067 (68)

Orbiter/Flight: 105/08
ET: 69
SSME: 2012/16 2033/7 2031/12
Facilities/Usage: OPF-1 10/21/94
VAB-3 02/03/95
PADA/41 02/08/95
MLP1/31



Payload: ASTRO-2, MACE, GAS(x2), PCG-TES-03, PCG-STES-02, SAREX-II, CMIX-03, MSX
Launch: 03/02/95 06:38/14.278 GMT
Landing: 03/18/95 21:47/22 GMT *Edwards* 03/28/95 *KSC Return*
Highlights: 1st launch new AF Range Control Center.

STS-071 (69)

Orbiter/Flight: 104/14
ET: 70
SSME: 2028/10 2034/6 2032/3
Facilities/Usage: OPF-3 11/22/94
VAB-1 04/20/95
PADA/42 04/26/95
MLP3/13



Payload: SPACELAB/MIR, IMAX-10, SAREX-II
Postponed: 06/23/95 Severe Weather and Lightning prevented tanking.
Scrub: 06/24/95 Weather: Adverse KSC Conditions (T-9min)
Launch: 06/27/95 15:09/01.142 GMT
Landing: 07/07/95 14:55/28 GMT KSC
Highlights: 100th US Manned Launch.

STS-070 (70) “9th Rollback”

Orbiter/Flight: 103/21
ET: 71
SSME: 2036/1 2019/15 2017/12
Facilities/Usage: OPF-2 02/11/95
VAB-3 05/03/95 06/08/95
PADB/28 05/11/95 06/15/95
MLP2/26



Payload: TDRS-G/IUS-26,MSX-01,PARE/NIH-R-02,BDS-02,
CPCG-07,STL-05(B)/NIH-C,BRIC-04,BRIC-5,SAREX-II
VFT-4-02,HERCULES-03,AMOS-25,MIS-B-01,MAST
WINDEX-02,RME-III-19
Scrub: 06/08/95 Woodpeckers damage External Tank. Rollback to VAB
for repairs.
Launch: 07/13/95 13:41/56.490 GMT
Landing: 07/22/95 12:02/00 GMT KSC
Highlights: Woodpeckers damage the ET and force a rollback.

STS-069 (71) “10th Rollback”

Orbiter/Flight: 105/09
ET: 72
SSME: 2035/2 2109/15 2029/12
Facilities/Usage: OPF-1 03/28/95
VAB-1 06/28/95 08/01/95
PADA/43 07/05/95 08/08/95
MLP1/32



Payload: SPARTAN-201-03,WSF-2,IEH-01,CAPL-02/GBA,G-726,EDFT-02,MSX-02,STL/NIH-C-04,CGBA-03,BRIC-06,EPICS
Postponed: 07/30/95 Manpower/Personnel concerns with 3 launches in short period
08/01/95 Weather: Rollback to VAB due to Hurricane Erin
08/15/95 SRB ON-PAD repairs due to O-Ring Heat effects
08/30/95 Orbiter Fuel Cell #2 Failed at Power-up, Prior to Tanking
Launch: 09/07/95 15:09/00 GMT
Landing: 09/18/95 11:38/56 GMT KSC
Highlights: 30th Shuttle EVA, 10th Rollback.

STS-073 (72)

Orbiter/Flight: 102/18/J2
ET: 73
SSME: 2037/1 2031/13 2038/1
Facilities/Usage: OPF-2 04/14/95
VAB-3 08/21/95
PADB/29 08/28/95
MLP3/14



Payload: USML-2/EDO, OARE-06, 3DMA, STABLE
Postponed: 10/05/95 Weather: 24 hour slip due to Hurricane Opal
10/06/95 Trapped Air in Orbiter Hydraulic System #1 prior to tanking
10/14/95 SSME High Pressure Oxidizer Ducts Ultrasonic Inspections
10/19/95 Range Conflict due to Atlas Mission (AC119) weather Scrub
Scrub: 09/28/95 ME-1 MFV Leak ~20min after Recirc Pumps ON
10/07/95 Master Events Controller Core B Failure at T-20min.
10/15/95 Weather at KSC/TAL Darkness at T-5min (12hr Chill)
Launch: 10/20/95 13:53/01.132 GMT
Landing: 11/05/95 10:45/21 GMT KSC
Highlights: 72nd Space Shuttle Mission.

STS-074 (73)

Orbiter/Flight: 104/15
ET: 74
SSME: 2012/17 2026/5 2032/4
Facilities/Usage: OPF-3 07/07/95
VAB-1 10/03/95
PADA/44 10/12/95
MLP2/27



Payload: S/MM-02-Mir Docking, ICBS-05, IMAX, GLO, DSO,GAS
MCSA, SAREX, GPP, Trek Experiment

Scrub: 11/11/95 Adverse weather conditions at all 3 TAL Sites (T-5min)
Launch: 11/12/95 12:30/44.691 GMT
Landing: 11/20/95 17:01/27 GMT KSC
Highlights: 2nd Mir Docking, 27th KSC Landing

STS-072 (74)

Orbiter/Flight: 105/10
ET: 75
SSME: 2028/11 2039/1 2036/2
Facilities/Usage: OPF-3 09/18/95
VAB-3 11/30/95
PADB/30 12/06/95
MLP1/33



Payload: SFURetrieval,SPARTAN/OAST-FLYER,SSBUV-8,EDFT
SLA-01/GAS(5),VDA-2,NIH-R3,STL/NIH-C,PBE,TES-2,
CPCG

Launch: 01/11/96 09:41/01.772 GMT
Landing: 01/20/96 07:41/41 GMT KSC
Highlights: Night Landing (8)

STS-075 (75)

Orbiter/Flight: 102/19
ET: 76
SSME: 2029/13 2034/7 2017/13
Facilities/Usage: OPF-2 11/05/95
VAB-1 01/23/96
PADB/31 01/29/96
MLP3/15



Payload: TSS-1R,,OARE,CPCG,MGBX(CSD,FFFT,RITSI)
USMP-03(SAMS,MEPHISTO,AADSF,ZENO,IDGE)

Launch: 02/22/96 20:18/02.876 GMT
Landing: 03/09/96 13:58/22 GMT KSC
Highlights: 75th Space Shuttle Mission.

STS-076 (76)

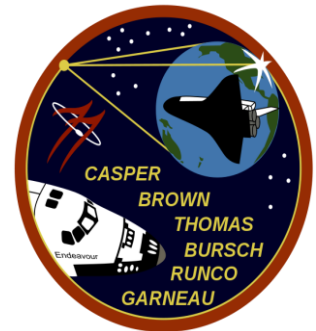
Orbiter/Flight: 104/16
ET: 77
SSME: 2035/3 2109/16 2019/16
Facilities/Usage: OPF-1 11/20/95
VAB-3 02/19/96
PADB/32 02/28/96
MLP2/28



Payload: S/MM-03, SPACEHAB-SM, SAREX-II, TRIS(GAS),
WNE, KidSat, MEEP(PPMD,ODC,POSA-I,POSA-II)
Postponed: 03/21/96 Severe Weather and Lightning prevented tanking.
Launch: 03/22/96 08:13/05.883 GMT
Landing: 03/31/96 13:28/57 GMT *Edwards* 04/12/96 *KSC Return*
Highlights: 3rd MIR Docking. 1st Launch and Landing using new MCC. Night Launch.

STS-077 (77)

Orbiter/Flight: 105/11
ET: 78
SSME: 2037/2 2040/1 2038/2
Facilities/Usage: OPF-3 01/20/96
VAB-1 04/09/96
PADB/33 04/16/96
MLP1/34



Payload: SPACEHAB-04 (CFZF,SEF), SPARTAN-207/IAE, ARF, TEAMS (GANE,VTRE,LMTE,PAMS), BETSCE, BRIC, GBA (12,G-056,G-200)

Postponed: 05/16/96 Range conflict with unmanned vehicles.
Launch: 05/19/96 10:30/01.495 GMT
Landing: 05/29/96 11:09/18 GMT KSC
Highlights: 14th Night Launch, KSC Landing (30).

STS-078 (78)

Orbiter/Flight: 102/20
ET: 79
SSME: 2041/1 2039/2 2036/3
Facilities/Usage: OPF-2 03/09/96
VAB-3 05/20/96
PADB/34 05/30/96
MLP3/16



Payload: SPACELAB-LMS,SAMS-D,OARE,BDPU(TMIBD,SIE), SAREX-II

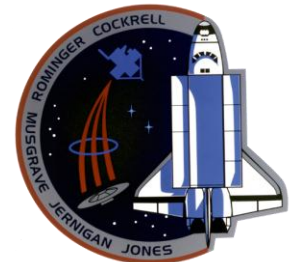
Launch: 06/20/96 14:49/03.611 GMT
Landing: 07/07/96 12:37/30 GMT KSC
Highlights: Second longest mission to date 16 Days, 21 hr, 47 min, 45 sec. Hot gas penetration of rubber insulation on SRBs.

STS-079 (79) “11th and 12th Rollback”



Orbiter/Flight: 104/17
ET: 82
SSME: 2012/18 2031/14 2033/8
Facilities/Usage: OPF-1 04/15/96 08/03/96
 VAB-1 06/24/96 07/10/96 08/13/96 09/04/96
 PADA/45 07/01/96 08/20/96 09/05/96
 MLP1/35
Payload: SPACEHAB/MIR, IMAX, SAREX-II
Postponed: 07/31/96 After Rollback to VAB due to Hurricane Bertha, SRB joint anomalies from STS-078.
 09/14/96 Rollback to VAB due to Hurricane Fran on September 4.
Launch: 09/16/96 08:54/50.008 GMT
Landing: 09/26/96 08:13/20 GMT KSC
Highlights: 4th Mir Docking, Night Launch(15), KSC Landing(32).

STS-080 (80)



Orbiter/Flight: 102/21
ET: 80
SSME: 2032/5 2026/6 2029/14
Facilities/Usage: OPF-1 07/07/96
 VAB-3 10/09/96
 PADB/35 10/16/96
 MLP3/17
Payload: ORFEUS-SPAS-02,WSF-3,NIH-R4,SEM,EDFT-05,BRIC CMIX,VIEW-CPL,CCM-A
Postponed: 10/31/96 Ripple Effect from SRB Stacking delays and Range..
 11/08/96 Unresolved SRB Nozzle Erosion issue during Level 1 FRR
 11/15/96 Range conflict due to Atlas Mission Weather Scrub
 11/16/96 Weather: Adverse KSC Conditions predicted.
Launch: 11/19/96 19:55/50.375 GMT
Landing: 12/07/96 11:49/05 GMT KSC
Highlights: Longest mission to date 17 Days, 15 hr, 53 min, 18 sec.

STS-081 (81)

Orbiter/Flight: 104/18
ET: 83
SSME: 2041/2 2034/8 2042/1
Facilities/Usage: OPF-3 09/26/96
VAB-1 12/05/96
PADB/36 12/10/96
MLP2/29



Payload: Mir-Docking/5,SpaceHab-DM,SAREX-II,KIDSAT,TVIS,
Biorack,CREAM,OSVS,MSX

Launch: 01/12/97 09:27/23 GMT
Landing: 01/22/97 14:23/51 GMT KSC
Highlights: 5th Mir Docking. Night Launch(16). KSC Landing (34).

STS-082 (82)

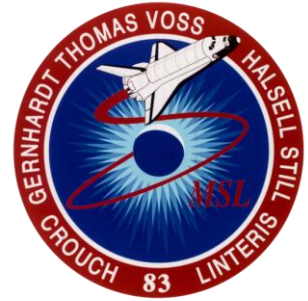
Orbiter/Flight: 103/22/J2
ET: 81
SSME: 2037/3 2040/2 2038/3
Facilities/Usage: OPF-2 06/30/96
VAB-3 01/11/97
PADA/46 01/17/97
MLP1/36



Payload: Hubble Servicing Mission 2
Launch: 02/11/97 09:29/17.039 GMT
Landing: 02/21/97 08:32/00 GMT KSC
Highlights: 35th KSC landing. Night Launch(17). Night Landing(9).

STS-083 (83)

Orbiter/Flight: 102/22
ET: 84
SSME: 2012/19 2109/17 2019/17
Facilities/Usage: OPF-1 12/07/96
VAB-1 03/05/97
PADA/47 03/11/97
MLP3/18
Payload: MSL, SAREX
Postponed: 04/03/97 Uninsulated Orbiter Coolant Loop Identified at L-2 Day
FRR on 04/01.
Launch: 04/04/97 19:20/33.248 GMT
Landing: 04/08/97 14:33/00 GMT KSC
Mission cut short due to problems with Fuel Cell #2
Highlights: 36th KSC landing. Spacelab(14)



STS-084 (84)

Orbiter/Flight: 104/19
ET: 85
SSME: 2032/6 2031/15 2029/15
Facilities/Usage: OPF-3 01/22/97
VAB-3 04/19/97
PADA/48 04/24/97
MLP2/30
Payload: Mir-Docking/6, SpaceHab-DM, LME, SAMS, CGEL
Launch: 05/15/97 08:07/50.859 GMT
Landing: 05/24/97 13:27/44 GMT KSC
Highlights: 6th Mir Docking. KSC Landing(37). Night Launch(8).



STS-094 (85)

Orbiter/Flight: 102/23
ET: 87
SSME: 2037/4 2034/9 2033/9
Facilities/Usage: OPF-1 12/07/96 04/09/97
VAB-1 03/05/97 06/04/97
PADA/49 03/11/97 06/11/97
MLP1/37
Payload: MSL, SAREX
Launch: 07/01/97 18:02/01.410 GMT
Landing: 07/17/97 10:47/29 GMT KSC
Highlights: 38th KSC Landing. Spacelab(15).



STS-085 (86)

Orbiter/Flight: 103/23
ET: 86
SSME: 2041/3 2039/3 2042/2
Facilities/Usage: OPF-2 02/21/97
VAB-3 07/07/97
PADA/50 07/14/97
MLP3/19
Payload: CRISTA-SPAS(DARA), MFD, TAS-01, IEH-2, ACIS,
MIM, MAHRSI, GAS, BDS-03, MSX-08, SSCE-07, MIDE
SWUIS-01, SIMPLEX-01, PCG-STES-05, BRIC-10
Launch: 08/07/97 14:41/03.496 GMT
Landing: 08/19/97 11:08/00 GMT KSC
Highlights: 39th KSC Landing.



STS-086 (87)

Orbiter/Flight: 104/20
ET: 88
SSME: 2012/20 2040/3 2019/18
Facilities/Usage: OPF-3 05/24/97
VAB-1 04/08/97 08/11/97
PADA/51 08/18/97
MLP3/31

Payload: Mir-Docking/7, SpaceHab-DM, MEEP-R, EDFT-06,
SEEDS-II, GAS(G-036), CCM-07, MSX-09, RME-III-21
CREAM-09, KIDSAT-03, SIMPLEX-02

Launch: 09/26/97 02:34/22.338 GMT
Landing: 10/06/97 21:55/00 GMT KSC
Highlights: Night Launch(19), 40th KSC Landing.



STS-087 (88) “1st Heads Up Ascent”

Orbiter/Flight: 102/24
ET: 89
SSME: 2031/16 2039/4 2037/5
Facilities/Usage: OPF-2 07/17/97
VAB-3 10/24/97
PADB/37 10/29/97
MLP1/38

Payload: USMP-4, SPARTAN-201-4, LHP/NaSBE, TGDF, SOLSE,
EDFT-05, OARE-10, GAS, CUE, MGBX-02, SIMPLEX

Launch: 11/19/97 19:46/03.907 GMT
Landing: 12/05/97 12:20/05.776 GMT KSC
Highlights: 1st heads up ascent. EDO, EVA.



STS-089 (89)

Orbiter/Flight:	105/12/J1			
ET:	90			
SSME:	2043/1	2044/1	2045/1	
Facilities/Usage:	OPF-1	03/28/97	06/04/97	
	OPF-3	04/21/97		
	VAB-1	04/08/97	05/23/97	12/12/97
	PADA/52	12/19/97		
	MLP3/20			
Payload:	Mir-Docking/8, SpaceHab-DM, MPNE, SIMPLEX, TMIP CEBAS, GPS-DTO, HP, MSD, EarthKAM, OSVS, GAS, RME-1331, TEHM, DSO-914, CoCult, BIO3D			
Launch:	01/23/98	02:48/16.612 GMT		
Landing:	01/31/98	22:35/11.513 GMT KSC		
Highlights:	First flight SSME Block 11A. Night Launch (20).			



STS-090 (90)

Orbiter/Flight:	102/25		
ET:	91		
SSME:	2041/4	2032/7	2012/21
Facilities/Usage:	OPF-3	12/05/97	
	VAB-3	03/16/98	
	PADB/38	03/23/98	
	MLP2/32		
Payload:	Neurolab, GAS(G-197, G-467, G-772)		
Postponed:	04/16/98	1 of 2 Orbiter Communications Signal Processor Failed (prior to tanking).	
Launch:	04/17/98	18:19/02.435 GMT	
Landing:	05/03/98	16:09/00.783 GMT KSC	
Highlights:	Ascent OMS Burn(2).		



STS-091 (91)

Orbiter/Flight: 103/24
ET: 96
SSME: 2047/1 2040/4 2042/3
Facilities/Usage: OPF-2 08/18/97 10/30/97
VAB-1 10/01/97 04/27/98
PADA/53 05/02/98
MLP1/39



Payload: Mir-Docking/9, AMS, SpaceHab-SM, GAS
Launch: 06/02/98 22:06/26.000 GMT
Landing: 06/12/98 18:00/19.376 GMT KSC
Highlights: 1st flight SLWT. On 05/18/98 SLWT Tanking Demonstration.

STS-095 (92)

Orbiter/Flight: 103/25
ET: 98
SSME: 2048/1 2043/2 2045/2
Facilities/Usage: OPF-2 06/15/98
VAB-1 09/14/98
PADB/39 09/21/98
MLP2/33



Payload: SPACEHAB-SM, Spartan-201, HOST, IEH-03, GAS
LifeSciences, CRYOTSU
Launch: 10/29/98 19:19/36.316 GMT
Landing: 11/07/98 17:03/32.551 GMT KSC
Highlights: 1st flight SSME Block II. 45th KSC Landing.

STS-088 (93) “Birth of the ISS”

Orbiter/Flight: 105/13
ET: 97
SSME: 2050/1 2044/2 2041/5
Facilities/Usage: OPF-1 02/01/98
 VAB-3 10/15/98
 PADA/54 10/21/98
 MLP3/21



Payload: Space Station Assembly Flight 2A(ISS-01-2A)/Unity
Module(Node 1, PMA1/2), ICBC, SAC-A, MightySat-1
SEM-07, GAS(G-093)
Scrub: 12/03/98 Unresolved Orbiter Master Alarm at T-4min, 30s
(Hydraulic Pressure Dip)
Launch: 12/04/98 08:35/35.091 GMT
Landing: 12/16/98 03:53/30.968 GMT KSC
Highlights: 1st USA Space Station Assembly Flight.

STS-096 (94) “13th Rollback”

Orbiter/Flight: 103/26
ET: 100
SSME: 2047/2 2051/1 2049/1
Facilities/Usage: OPF-1 11/07/98
 VAB-3 04/12/99 05/16/99
 PADB/40 04/23/99 05/20/99
 MLP2/34



Payload: Space Station Assembly Flight (ISS-02-2A-1, ICC, SVF,
STARSHINE, IVHM)
Postponed: 05/16/99 Launch for 5/20 postponed due to Hail Damage to ET.
Launch: 05/27/99 10:49/43.647 GMT
Landing: 06/06/99 06:02/43 GMT KSC
Highlights: KSC Landing (47), Night Landing (11), Rollback (13) due to Hail Damage.

STS-093 (95) “Commander Collins”

Orbiter/Flight: 102/26
 ET: 99
 SSME: 2012/22 2031/17 2019/19
 Facilities/Usage: OPF-3 05/03/98
 VAB-1 02/01/99
 PADB/41 06/07/99
 MLP1/40



Payload: AXAF, MSX, SIMPLEX, SWUIS, GOSAMR, STL-B, CCM, LFSAH, SAREX-II, EarthKAM, PGIM, CGBA, MEMS, BRIC

Scrub: 07/20/99 Manual cut Off by FR1 at T-8s due to erroneous H2 concentrations (1-time Spike/640PPM) in AFT compartment.
 07/22/99 Weather: Adverse KSC Conditions; Lightning within 20 miles of Pad

Launch: 07/23/99 04:31/02.239 GMT

Landing: 07/27/99 17:04/00 GMT KSC

Highlights: Eileen M. Collins becomes the 1st Female Shuttle Commander. 22nd Night Launch. 48th KSC Landing. Phase II SSME Last flight. IFA STS-93-V-01, AC1 Phase A bus experienced a short at approximately T+5s.

STS-103 (96)

Orbiter/Flight: 103/27
 ET: 101
 SSME: 2053/1 2043/3 2049/2
 Facilities/Usage: OPF-1 06/06/99
 VAB-1 11/04/99
 PADB/42 11/13/99
 MLP2/35



Payload: Hubble Servicing Mission 3 (SM3A)

Postponed: 12/02/99 VAB: ME-3 Replacement on 10/11-Nov due to Broken Drill bit between main injector primary and secondary faceplates. (Launch date prior to VAB Rollout)

12/06/99 Launch date of 12/09 set after program FRR.

12/09/99 Orbiter Wiring Work in aft did not support 12/09 Launch

12/11/99 MPS Recirc manifold found dented; 1-day slip to assess Options

12/12/99 MPS Recirc Manifold removed and replaced

12/16/99 MPS weld wire issue required 25 hours to resolve (prior to tanking)

12/18/99 Predicted adverse KSC weather conditions prior to tanking

Scrub: 12/17/99 Weather: Adverse KSC Conditions (T-9min)

Launch: 12/20/99 00:50/01.794 GMT

Landing: 12/28/99 00:00/48.700 GMT KSC

Highlights: 23rd Night Launch. 49th KSC Landing.

STS-099 (97)

Orbiter/Flight: 105/14
ET: 92
SSME: 2052/1 2044/3 2047/3
Facilities/Usage: OPF-2 12/15/98
VAB-3 07/11/99
PADA/55 12/13/99
MLP3/22

Payload: SRTM, EarthKAM
Postponed: 01/13/00 VAB: ME-3 Replacement on 07/08-Dec due to LTMCC suspect copper fracture (Launch date prior to VAB Rollout)
01/16/00 Date changed from 01/16 to 01/23 at PRCB on 12/15
01/23/00 Date changed from 01/23 to 01/31 at PRCB on 01/05
02/01/00 MEC Troubleshooting did not resolve issue, unit replaced
Scrub: 01/31/00 Master Events Controller-2 Data Anomaly during test at T-29 minutes. Weather: Adverse KSC Conditions at Pad.
Launch: 02/11/00 17:43/41.617 GMT
Landing: 02/22/00 23:22/24.048 GMT KSC
Highlights: 50th KSC Landing.



STS-101 (98)

Orbiter/Flight: 104/21/J2
ET: 102
SSME: 2043/4 2054/1 2049/3
Facilities/Usage: OPF-3 09/28/98
VAB-3 03/17/00
PADA/56 03/25/00
MLP1/41

Payload: Space Station Assembly Flight ISS-2A-2a (SpaceHab/DM,ICC)
Postponed: 02/13/00 E-1 Replacement on 3/21 due to suspect HPFTP 2nd Stage seals
02/17/00 Mission Commander Ankle Injury & Add'l Crew Training
05/18/00 Range Conflict due to Atlas 3 Mission (AC-201) Scrub
Scrub: 04/24/00 At T-9min. adverse KSC conditions (SLF Crosswinds)
04/25/00 At T-41min. adverse KSC conditions (Pad & SLF Crosswinds)
04/26/00 At T-9min. adverse TAL conditions.
Launch: 05/19/00 10:11/12.178 GMT
Landing: 05/29/00 06:20/20.165 GMT KSC
Highlights: First launch glass cockpit.



STS-106 (99)

Orbiter/Flight: 104/22
ET: 103
SSME: 2052/2 2044/4 2047/4
Facilities/Usage: OPF-3 05/29/00
VAB-1 08/07/00
PADB/43 08/13/00
MLP2/36
Payload: 4th Space Station Flight ISS-2A-2b (SpaceHab/DM,ICC)
Launch: 09/08/00 12:45/49.167 GMT
Landing: 09/19/00 07:56/45.582 GMT KSC
Highlights: 52nd KSC Landing. 15th Night Landing.



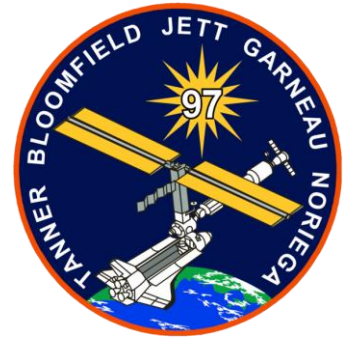
STS-092 (100) “100th Shuttle Mission”

Orbiter/Flight: 103/28
ET: 104
SSME: 2045/3 2053/2 2048/2
Facilities/Usage: OPF-3 12/27/99
VAB-3 08/21/00
PADA/57 09/11/00
MLP3/23
Payload: Space Station Assembly Flight ISS-05-3A, IMAX
Postponed: 10/05/00 STS-106 review revealed ET Separation Bolt not fully retracted. Flight Rationale could not be developed in time to proceed with tanking. PV21 not indicating open during recycle activities after decision was made not to tank.
Scrub: 10/09/00 High winds at Pad prohibited pretanking operations.
10/10/00 PIP-PIN with tether found on 17” disconnect during Ice Team Inspections.
Launch: 10/11/00 23:17/02.285 GMT
Landing: 10/24/00 20:59/43.965 GMT *Edwards* 11/03/00 KSC *Return*
Highlights: Milestone 100th Space Shuttle Mission.



STS-097 (101)

Orbiter/Flight: 105/15
ET: 105
SSME: 2054/2 2043/5 2049/4
Facilities/Usage: OPF-2 02/24/00
VAB-1 10/25/00
PADB/44 10/31/00
MLP1/42



Payload: Space Station Flight ISS-04-4A (PV Module P6)
Launch: 12/01/00 03:06/03.809 GMT
Landing: 12/11/00 23:03/24.922 GMT *KSC*
Highlights: 24th Night Launch, 16th Night Landing, 53rd KSC Landing.

STS-098 (102) “14th Rollback”

Orbiter/Flight: 104/23
ET: 106
SSME: 2052/3 2044/5 2047/5
Facilities/Usage: OPF-3 09/20/00
VAB-3 12/04/00 01/19/01
PADA/58 01/02/01 01/26/01
MLP2/37



Payload: 7th Space Station Assembly Flight ISS-07-5A, ORU, PDGF
Postponed: 01/18/01 Postflight STS-97 SRB inspections found 1 of 2 NSI didn't fire on left-hand SRB lower strut. Inspections and cable R&Rs delayed rollout from 12/11 to 01/03. Crawler computer failure delayed rollout again to 01/04.
01/19/01 Add'l booster cables failed inspections leading to suspect of units on OV104. Rollback to VAB on 01/19.
02/06/01 1 day delay allows FD3 instead of FD4 docking.
Launch: 02/07/01 23:13/03.529 GMT
Landing: 02/20/01 20:33/08.539 GMT *Edwards* 03/04/01 *KSC Return*
Highlights: 14th Rollback.

STS-102 (103)

Orbiter/Flight: 103/29
ET: 107
SSME: 2048/3 2053/3 2045/4
Facilities/Usage: OPF-1 11/03/00
VAB-1 02/01/01
PADB/45 02/12/01
MLP3/24
Payload: ISS-07/5A1 (MPLM-1)
Launch: 03/08/01 11:42/10.943 GMT
Landing: 03/21/01 07:31/45.057 GMT *KSC*
Highlights: 54th KSC Landing, 17th Night Landing.



STS-100 (104)

Orbiter/Flight: 105/16
ET: 108
SSME: 2054/3 2043/6 2049/5
Facilities/Usage: OPF-2
VAB-303/19/01
PADA/59 03/22/01
MLP1/43
Payload: Space Station Assembly Flight ISS-09-6A
Launch: 04/19/01 18:40/43.559 GMT
Landing: 05/01/01 16:10/44.609 GMT *Edwards* 05/10/01 *KSC Return*
Highlights: 48th EAFB Landing.



STS-104 (105)

Orbiter/Flight: 104/24
ET: 109
SSME: 2056/1 2051/2 2047/6
Facilities/Usage: OPF-3 03/04/01
VAB-1 05/29/01
PADB/46 06/20/01
MLP2/38



Payload: Space Station Assembly Flight ISS-7A
Postponed: 06/14/01 Drying & Waterproofing of ~180 Orbiter Tiles
06/20/01 Space Station Robot Arm Troubleshooting.
07/07/01 Space Station Robot Arm Troubleshooting
Launch: 07/12/01 09:04/01.153 GMT
Landing: 07/25/01 03:38/56.837 GMT KSC
Highlights: 55th KSC Landing, 18th Night Landing. Block II SSME First Flight.

STS-105 (106)

Orbiter/Flight: 103/30
ET: 110
SSME: 2052/4 2044/6 2045/5
Facilities/Usage: OPF-2 03/21/01
VAB-3 06/13/01
PADA/60 07/02/01
MLP3/25



Payload: Space Station Assembly Flight ISS-05-3A, IMAX
Postponed: 07/12/01 Ripple Effect of Station Robot Arm Troubleshooting
08/05/01 Changed from N.E.T Sunday 08/05 to 08/09 on 07/13.
Scrub: 08/09/01 At T-9min. due to adverse KSC conditions
Launch: 08/10/01 21:10/15.542 GMT
Landing: 08/22/01 18:23/01.015 GMT KSC
Highlights: MPLM(3), 56th KSC Landing.

STS-108 (107)

Orbiter/Flight: 105/17
ET: 111
SSME: 2049/6 2043/7 2050/2
Facilities/Usage: OPF-1 05/10/01
VAB-1 10/24/01
PADB/47 10/30/01
MLP1/44



Payload: UF-1, MPLM, GAS, MACH-1
Postponed: 11/29/01 Progress resupply ship docking anomalies
Scrub: 12/04/01 At T-5min. Adverse KSC Conditions (Pad & RTLS)
Launch: 12/05/01 22:19/30.417 GMT
Landing: 12/07/01 17:58/01.875 GMT KSC
Highlights: Space Station Utilization Flight.

STS-109 (108)

Orbiter/Flight: 102/27/J3
ET: 112
SSME: 2056/2 2053/4 2047/7
Facilities/Usage: OPF-1 03/06/01
VAB-3 01/16/02
PADA/61 01/28/02
MLP2/39



Payload: Hubble Space Telescope Servicing Mission #3
Postponed: 02/28/02 Predicted Adverse KSC conditions-Low Temps (prior to tanking)
Launch: 03/01/02 11:22/03.344 GMT
Landing: 03/12/02 09:31/53.649 GMT KSC
Highlights: 27th Night Launch, 19th Night Landing, 58th KSC Landing. Block IIA SSME Last flight.

STS-110 (109)

Orbiter/Flight: 104/25
ET: 114
SSME: 2048/4 2051/3 2045/6
Facilities/Usage: OPF-2 07/25/01
VAB-1 03/06/02
PADB/48 03/12/02
MLP3/26
Payload: ISS-8A (ITS SO, MT)
Scrub: 04/04/02 LH2 Drain Line Failure (on MLP) ~12 minutes after Hydrogen Fast Fill.
Launch: 04/08/02 20:44/20.547 GMT
Landing: 04/19/02 16:26/59.648 GMT KSC
Highlights: 1st use of 3 Block-II SSME.



STS-111 (110)

Orbiter/Flight: 105/18
ET: 113
SSME: 2050/3 2044/7 2054/4
Facilities/Usage: OPF-1 12/17/01
VAB-3 04/22/02
PADA/62 04/29/02
MLP1/45
Payload: International Space Station Utilization Flight UF-2, MBS
Postponed: 05/31/02 Prior to tanking Adverse KSC conditions (weather)
06/03/02 Left-Hand OMS Nitrogen Regulator R&R (leakage observed during scrub).
Scrub: 05/30/02 At T-9min. Adverse KSC Conditions (Lightning)
Launch: 06/05/02 21:22/51.145 GMT
Landing: 06/19/02 17:57/44.575 GMT *Edwards* 06/29/02 *KSC Return*
Highlights: 49th EAFB Landing.



STS-112 (111)

Orbiter/Flight: 104/26
ET: 115
SSME: 2048/5 2051/4 2047/8
Facilities/Usage: OPF-2 04/19/02
VAB-3 09/04/02
PADB/49 09/10/02
MLP3/27



Payload: International Space Station Flight 9A, PGBA,CGBA,ZCG
PCG--STES-PCAM
Issues: 06/17/02 Cracks discovered on the LH2 engine flowliners resulting in
weld repairs and polishing of slots on all vehicles. Every flight
NDE inspections (Eddy current, Ultrasound and Borescope) of
slots introduced.
Postponed: 10/02/02 Hurricane Lili Threat to JSC
10/03/02 Hurricane Lili Threat to JSC
Launch: 10/07/02 19:49/37.241 GMT
Landing: 10/18/02 15:43/42.566 GMT KSC
Highlights: 60th KSC Landing. Flowliner cracks and introduction of slot NDE.

STS-113 (112)

Orbiter/Flight: 105/19
ET: 116
SSME: 2050/4 2044/8 2045/7
Facilities/Usage: OPF-1 05/09/02
VAB-1 10/24/02
PADA/63 10/30/02
MLP2/40



Payload: International Space Station Flight 11A, MEMS
Issues: 07/11/02 Cracks in Engine 1 and Engine 2 LH2 flowliners.
Postponed: 11/10/02 Space Station Crew Sleep Schedule/Soyuz 5S Launch
Scrub: 11/11/02 O2 Leak in Payload bay: ECLSS Bottle #2 (T-2hr 18min)
Postponed: 11/18/02 Additional O2/N2 line repairs & robot arm damage evaluation.
Range conflict with Delta IV.
Scrub: 11/22/02 At T-9min adverse weather conditions at TAL Sites
Launch: 11/24/02 00:49/48.607 GMT
Landing: 12/07/02 19:37/16.841 GMT KSC
Highlights: 61st KSC Landing, 28th Night Launch.

STS-107 (113) “Columbia Disaster”

Orbiter/Flight: 102/28
TCID: SA107C
ET: 093
SRB: 116
SSME1/Usage: 2055/1
SSME2/Usage: 2053/5
SSME3/Usage: 2049/7
Facilities/Usage: OPF-1 03/12/02
VAB-3 11/18/02
PADA/64 12/09/02
MLP1/46



Payload: SpaceHab-DM Research Mission, Freestar

Launch: 01/16/03 15:39/02.248 GMT
Launch countdown proceeded as scheduled with no delays

Landing: 02/01/03 9:16AM KSC (*planned*)

Summary: During ascent, pieces of foam from the ET Bi-pod area struck the orbiter’s left wing causing damage to the thermal protection system allowing for an intensive heat buildup in the left wing during re-entry, this led to the total disintegration of the vehicle and the loss of life of all crew members.



Rear (L-R): David M. Brown (MS1), Laurel B. Clark (MS4), Michael P. Anderson (PL Commander), Ilan Ramon (Israeli PS1). **Front (L-R):** Rick D. Husband (Commander), Kalpana Chawla (MS2), William C. McCool (Pilot).

Post Columbia Procedure Review

At the time of the OV-102 loss (Feb 2003), OV-103 was currently undergoing its third OMDP in OPF3, OV-104 was stacked in the VAB, and OV-105 was processing in OPF2.

During the Return to Flight period, an extensive technical review of Problem Reports (PR), Test Preparation Sheets (TPS), and Material Reviews (MR) was performed and only minor issues with respect to MPS procedures were discovered. The most significant issues discovered involved the following fasteners:

- Horse Shoe support bolts which attach the SSME LOX feedline to structure were undertorqued.
- Curtain attach plate mounting screws were overtorqued.

No other significant technical issues were discovered with any of the MPS procedures.

During the review, improvements to online documentation systems were implemented. The Shuttle Image Management System (SIMS) was developed as a digital repository of hardware images. The system would result in a highly successful tool and would be used for future processing. The Shuttle Processing Electronic Archive and Retrieval System (SPEARS) would also be developed to allow online retrieval of archived procedures. This system would prove to be an invaluable tool in reviewing as worked procedure documentation in a web based environment.

OV-103 Return to Flight OMDP Summary

OV-103 would complete the most extensive OMDP ever performed and executed the STS-114 Return to Flight mission. During the OMDP operations, the following intrusive operations were performed:

- LO2 17” Feedline BSTRA Joint replacement due to a crack of the ball: This repair operation would involve removal of the 17” disconnect and the LO2 line. The vendor would disassemble the line and weld a new BSTRA joint. The line would be re-installed with the originally removed 17” disconnect.
- LH2 4” recirculation disconnect and line removal and re-installation in order to perform Belleville load test.
- GH2 2” pressurization line removal and re-installation in order to perform Belleville load test.
- LO2 and LH2 plate gap pressure transducer installation, an upgrade modification)
- Prevalve Detent Mechanism removal, inspection, and re-installation
- Elimination of the propellant delta-pressure transducer on the LOX side.

Based on the flight hardware intrusions/modifications, length of time since the last launch, and the continual aging of the facility, the decision was made to perform a cryogenic tanking test in preparation for STS-114.

STS-114 (114) “Return to Flight II”

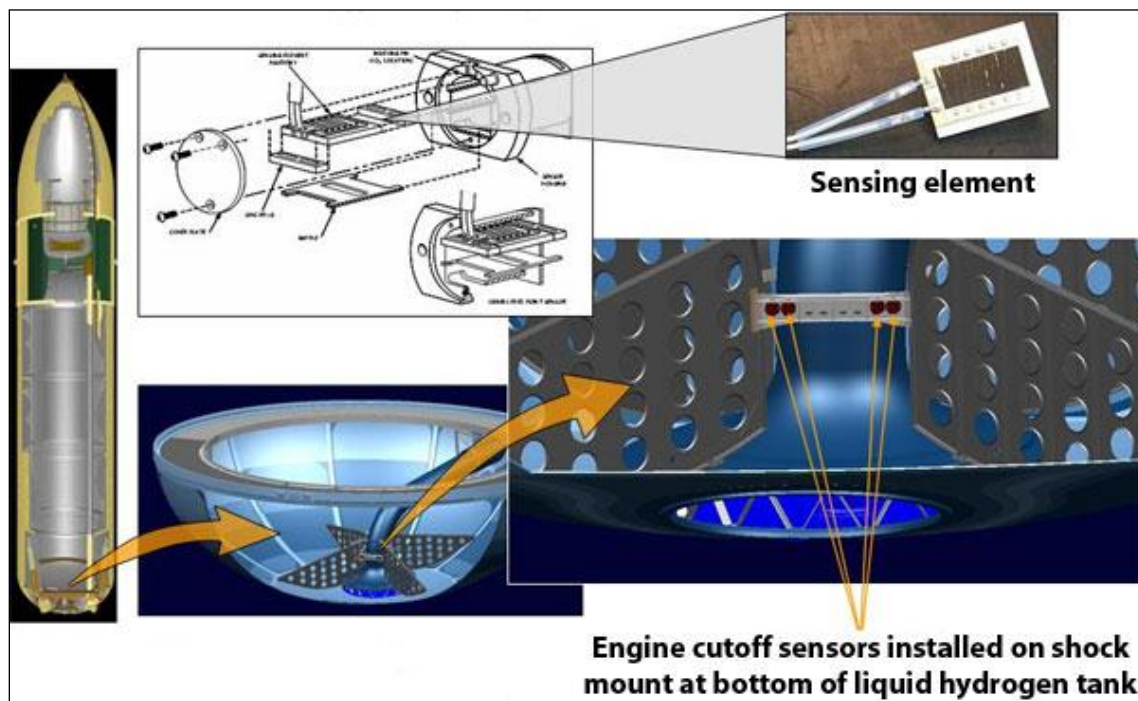


Orbiter/Flight:	103/31/J3		
ET:	120/121		
SSME:	2057/1	2054/5	2056/3
Facilities/Usage:	OPF-3	08/23/01	
	VAB-3	03/18/05	05/26/05
	PADB/50	04/07/05	06/14/05
	MLP3/28		
Payload:	ISS-17-LF1/MLPM2 (P)-03		
Issues:	06/22/02	Cracks discovered on Engine 1 LH2 Feedline slots.	
	12/09/02	Crack discovered in LO2 17-inch feedline BSTRA Ball 3 (manifold). Due to lack of spares, line sent to Arrowhead for repair and returned for reinstallation in OV-103.	
Tank Test	04/03/03	Belleville spring load cell out of calibration.	
	05/28/05	CV40 found to have bent/mangled spring.	
	04/14/05	LH2 LLCO sensor anomaly first detected. Excessive LH2 prepress cycles detected. Unacceptable potential ice debris observed.	
Tank Test:	05/20/05	Rollback to VAB to change to ET-121 due to double-dutch weave on the ET-120 LH2 prepress diffuser resulting in excessive prepress cycles.	
Scrub:	07/13/05	LH2 LLCO Sensor #2 stayed “WET” when commanded “DRY” during planned checkouts at T-2hrs 30min.	
Launch:	07/26/05	14:39/02.158 GMT	
Landing:	08/09/05	12:11/24.259 GMT <i>Edwards</i>	08/21/05 <i>KSC Return</i>
Highlights:	Nation returns to space after Columbia Disaster. LH2 LLCO sensor anomaly. Introduction of the modernized Low Pressure Actuation Test (LPAT) to better detect galling on Fill and Drain valves, Bi-pod heater and on-orbit tile inspection tools. First EVA below the Orbiter; performed to remove gap filler. OMM performed at KSC to reduce costs associated with transporting the Orbiter to Palmdale.		

STS-114 First Cryogenic Tanking Test

The first STS-114 cryogenic tanking test was performed on April 4, 2005 and would be the start of a series of LH2 LLCO sensor problems that would continue until the root cause was finally discovered in December 2007.

During the Liquid Level Sensor Checks at Replenish, a failure of the LH2 LLCO #3 sensor was discovered: the sensor did not respond when the checkout commanded was initiated by the point sensor box. A scrub was declared and the sensor would return to a functioning state when the cryogenic hydrogen had been drained and boil off was underway. During the boil-off operations, another sensor (LH2 LLCO #4) also indicated a failed state; the sensor would return to a functioning state when the temperatures approached ambient conditions.



Ambient troubleshooting was unsuccessful at determining the root cause of the failures; therefore, the point sensor box and a substantial amount of orbiter wiring was replaced. A second Cryogenic tanking test was determined necessary.

STS-114 Second Cryogenic Tanking Test

The second STS-114 Cryogenic Tanking test occurred on May 20, 2005 and all point sensors performed nominally. MPS Engineer “Murphy” was absent for the second tanking test but would return during the cryogenic loading on the subsequent launch attempt.

STS-114 First Launch Attempt

The first STS-114 Launch attempt occurred on July 13, 2005 and a LH2 LLCO Sensor failure would be encountered when cryogenics were loaded in the ET. Although this failure would be associated with sensor #2, the characteristic nature of the low temperature failure was identical to the previous failures.

STS-114 Launch

Space Shuttle Discovery was successfully launched on July 26, 2005 with no problems associated with the ECO sensors. The exact cause of the STS-114 LLCO sensor anomaly was not positively identified; however, LLCO sensor anomalies of a similar nature would continue and Time-Domain Reflectivity trouble shooting during the STS-122 tanking test (December, 2007) revealed the probable cause to lie with a cryogenic pass through connector in the ET. Due to ET foam loss during STS-114 ascent, the next launch (Discovery, STS-121) would not occur for almost a year later in July, 2006.

STS-121 (115)

Orbiter/Flight: 103/32
ET: 119
SSME: 2045/8 2051/5 2056/4
Facilities/Usage: OPF-3 08/22/05
 VAB-3 05/13/06
 PADB/51 05/20/06
 MLP1/47
Payload: ISS-18-ULF.1
Scrub: 07/01/06 At T-9min adverse weather conditions at KSC (lightning)
 07/02/06 At T-80min adverse weather conditions at KSC
Launch: 07/04/06 18:37/57.688 GMT
Landing: 07/17/06 13:14/44.143 KSC
Highlights: Crew rotation, delivery of supplies and space walk.



STS-115 (116) “OV-104 Destack”

Orbiter/Flight: 104/27
ET: 118
SSME: 2044/9 2048/6 2047/9
Facilities/Usage: OPF-1 10/19/02 03/14/03
 VAB-3 01/27/03 07/25/06 08/28/06
 PADB/52 08/02/06 08/29/06
 MLP2/41
Payload: ISS-19-12A
Postponed: 08/07/06 Lightning strike at the PAD on 08/25
 08/29/06 Tropical Storm Ernesto causes partial rollback to VAB
 09/06/06 Fuel Cell#1 Freon Coolant Motor AC Short during initial
 power up prior to tanking.
Scrub: 09/08/06 LH2 LLCO Sensor#3 stayed “WET” when commanded
 DRY during planned checkouts. Scrub called at T-9min hold.
Launch: 09/09/06 15:14/57.378 GMT
Landing: 09/21/06 10:21/24.954 GMT KSC
Highlights: 12 day ISS Assembly mission. LH2 LLCO sensor anomaly detected again. OV-104 was initially stacked in the VAB for STS-114 at the same time as STS-107 (provided potential for rescue mission), destack occurred to perform an extended flow in OPF-1 once the OPF was opened for work after the investigation STS-107 impound period.



STS-116 (117)

Orbiter/Flight: 103/33
ET: 123
SSME: 2050/5 2054/6 2058/1
Facilities/Usage: OPF-3 07/18/06
VAB-311/01/06
PADB/53 11/08/06
MLP1/48
Payload: ISS-20-12A.1
Scrub: 12/07/06 At T-5min adverse weather conditions (cloud ceiling rule)
Launch: 12/10/06 01:47/36.347 GMT
Landing: 12/22/06 22:32/00.211 GMT *KSC*
Highlights: 13 day ISS Electrical Assembly Mission



STS-117 (118) "18th Rollback"

Orbiter/Flight: 104/28
ET: 124
SSME: 2059/1 2052/5 2057/2
Facilities/Usage: OPF-1 09/22/07
VAB-1 02/07/07 03/04/07
PADA/65 02/14/07 05/15/07
MLP2/42
Payload: ISS-21-13A/S4 Arrays
Postponed: 03/15/07 Hail Storm (02/26) Damages ET/Rollback to VAB
Launch: 06/08/07 23:38/06.522 GMT
Landing: 06/22/07 19:49/39.703 GMT *Edwards* 07/03/07 *KSC Return*
Highlights: Successful 14-Day construction for I.S.S.



STS-118 (119)

Orbiter/Flight: 105/20
ET: 117
SSME: 2047/10 2051/6 2045/9
Facilities/Usage: OPF-2 12/08/02
VAB-1 07/02/07
PADA/66 07/11/07
MLP1/49



Payload: ISS-22-13A.1/SHAB SM
Postponed: 08/07/07 1 day delay due to unfinished work associated with Crew Cabin Valve R&R (MMT Decision on 08/03)
Launch: 08/08/07 22:36/44.784 GMT
Landing: 08/21/07 16:32/18.201 GMT KSC
Highlights: 14 day mission. Teacher in space.

STS-120 (120)

Orbiter/Flight: 103/34
ET: 120
SSME: 2050/6 2048/7 2058/2
Facilities/Usage: OPF-3 12/23/06
VAB-1 09/23/07
PADA/67 09/30/07
MLP2/43



Payload: ISS-23-10A NODE-2
Launch: 10/23/07 15:38/21.863 GMT
Landing: 11/07/07 18:01/18.704 GMT KSC
Highlights: 15 day ISS-23-10A NODE-2 - Repaired tear in blanket.

STS-122 (121) “It’s NOT the Point Sensor Box”

Orbiter/Flight: 104/29
 ET: 125
 SSME: 2059/2 2052/6 2057/3
 Facilities/Usage: OPF-1 07/04/07
 VAB-3 10/30/07
 PADA/68 11/06/07
 MLP1/50



Payload: ISS-24-1E/COLUMBUS
Issues: 07/30/07 Two 17.3 ft³ GHe Tanks R&Red from the midbody due to COPV fatigue concern. Hardware sent to White Sands for destructive testing.
Scrub: 12/06/07 LH2 LLCO Sensor #3 & #4 failed “WET” when commanded “DRY” during checkouts (15 mins after Fast-Fill). Scrub called just prior to T-3hrs HOLD.
 12/09/07 LH2 LLCO Sensor #3 failed “WET” when commanded DRY during checkouts (5 mins after Fast-Fill). Scrub called at T-4hrs, 30mins. Tanking test on 12/18 established 02/07 launch date.
Launch: 02/07/08 19:45/31.391 GMT
Landing: 02/20/08 14:07/09.593 GMT KSC
Highlights: 13 day science laboratory Columbia to ISS mission. LH2 LLCO sensor anomalies traced to design change on the electrical feed through connector on the ET that KSC was not informed of by the vendor, exonerating the Point Sensor Box in the Orbiter.

STS-123 (122)

Orbiter/Flight: 105/21
 ET: 126
 SSME: 2047/11 2044/10 2054/7
 Facilities/Usage: OPF-2 08/22/07
 VAB-1 02/11/08
 PADA/69 02/18/08
 MLP2/44



Payload: ISS-25-1J/A JEMS ELM PS
Launch: 03/11/08 06:28/16.123 GMT
Landing: 03/27/08 00:39/07.702 GMT KSC
Highlights: 16 Day - Deliver (JPL) Pressurized Module Section in prep for JAXA.

STS-124 (123)

Orbiter/Flight: 103/35
ET: 128
SSME: 2051/7 2048/8 2058/3
Facilities/Usage: OPF-3 11/08/07
 VAB-3 04/26/08
 PADA/70 05/03/08
 MLP3/29
Payload: ISS-26-IJ/1 JEMS PM
Launch: 05/31/08 21:02/13.986 GMT
Landing: 06/14/08 15:15/18.992 GMT KSC
Highlights: Mission delivered the main segment of Japan's Laboratory.



STS-126 (124)

Orbiter/Flight: 105/22
ET: 129
SSME: 2047/12 2052/7 2054/8
Facilities/Usage: OPF-2 03/27/08
 VAB-1 09/11/08
 PADB 09/18/08
 PADA/71 10/23/08
 MLP3/30
Payload: ISS-27-ULF2 (MPLM) SSPL PSSC
Postponed: 11/12/08 Schedule impacts of STS-125 moved STS-126 from 11/12 to 11/16. STS-125 then delayed to 2009 with new target date set for 11/14.
Launch: 11/15/08 00:55/41.233 GMT
Landing: 11/30/08 21:25/08.418 GMT *Edwards* 12/12/08 *KSC Return*
Highlights: Upgraded the ISS for larger future crews. Engine 2 GH2 Flow Control Valve poppet material liberated during flight resulting in the other two valves compensating for the pressure increase.



STS-119 (125) “Red Crew Cavity Purge”

Orbiter/Flight: 103/36
 ET: 127
 SSME: 2048/9 2051/8 2058/4
 Facilities/Usage: OPF-3 06/15/08
 VAB-3 01/07/09
 PADA/72 01/14/09
 MLP1/51



Payload: ISS-28-15A/S6
Postponed: 02/12/09 MPS Flow Control Valve Flight Rationale incomplete at combined Shuttle/ISS FRR on 02/03. Target launch date set at no earlier than 02/19. Lack of FCV rationale moves target date to 02/22, 02/27, and 03/12.

Scrub: 03/11/09 GUCP leakage at T-3hrs 20min
Launch: 03/15/09 23:43/46.256 GMT MPS Red Crew to adjust cavity purge
Landing: 03/28/09 19:13/27.008 GMT KSC
Highlights: 13 day mission to install the starboard side solar arrays. Last Shuttle flight for MLP-1 prior to being transferred to Constellation for Ares-1X.

STS-125 (126) “19th Rollback”

Orbiter/Flight: 104/30
 ET: 130
 SSME: 2059/3 2044/11 2057/4
 Facilities/Usage: OPF-1 02/21/08 11/11/09
 VAB-3 08/23/08 10/20/08 03/23/09
 PADA/73 09/04/08 03/31/09
 MLP2/45



Payload: HST SM4, ICBS 3D
Postponed: 10/08/08 Schedule impacts of TS Fay & Hannah moved date to 10/10.
 10/10/08 Schedule impacts i.e. astronaut training/Hurricane Ike to 10/14
 10/14/08 Hubble on-orbit science data formatter & data handling system failure on 09/27. Rollback to VAB on 10/20.

Launch: 05/11/09 18:01/58.194 GMT
Landing: 05/24/09 15:39/05.472 GMT *Edwards* 06/02/09 *KSC Return*
Highlights: Servicing and upgrading the Hubble Space Telescope for the final time. LH2 ET umbilical AFT pyro bolt hole damaged during ET Umbilical mate.

STS-127 (127)

Orbiter/Flight: 105/23
 ET: 131
 SSME: 2045/10 2060/1 2054/9
 Facilities/Usage: OPF-2 12/13/08
 VAB-1 04/10/09
 PADB 04/17/09
 PADA/74 05/31/09
 MLP3/31



Payload: ISS-29-J/A JEM EF
 Postponed: 07/11/09 Lightning strike near the pad required technical review
 07/01/09 Tanking Test did not repeat GUCP leakage
 Scrub: 06/13/09 GUCP Leakage at T-3hrs 50min
 06/17/09 Repeat GUCP leakage T-2hrs 50min (tanking started late)
 07/12/09 At T-9min hold due to adverse weather conditions
 07/13/09 At T-9min hold due to adverse weather conditions
 Launch: 07/15/09 22:03/12.020 GMT
 Landing: 07/31/09 14:48/08.848 KSC
 Highlights: Completed construction of Japan Aerospace Exploration Kibo Laboratory.

STS-128 (128)

Orbiter/Flight: 103/37
 ET: 132
 SSME: 2052/8 2051/9 2047/13
 Facilities/Usage: OPF-3 03/29/09
 VAB-1 07/26/09
 PADA/75 08/04/09
 MLP2/46



Payload: ISS-17A MPLM (P) LMC
 Scrub: 08/25/09 At T-9min hold due to adverse weather conditions
 08/25/09 PV12 not indicating closed at T-4.5hrs.
 Launch: 08/29/09 03:59/39.854 GMT
 Landing: 09/12/09 00:53/21.448 GMT *Edwards* 09/21/09 *KSC Return*
 Highlights: Dedicated to the assembly and maintenance of the ISS.

STS-129 (129)

Orbiter/Flight: 104/31
ET: 133
SSME: 2048/10 2044/12 2058/5
Facilities/Usage: OPF-1 06/04/09
VAB-1 10/06/09
PADA/76 10/14/09
MLP3/32



Payload: ISS-31-ULF-3/ELC 1&2
Launch: 11/16/09 19:28/11.999 GMT
Landing: 11/27/09 14:44/22.119 GMT KSC
Highlights: 11 day- stocking the ISS with Spares for the Future. Final ISS Crew Member on Shuttle.

STS-130 (130)

Orbiter/Flight: 105/24
ET: 134
SSME: 2059/4 2061/1 2057/5
Facilities/Usage: OPF-2 08/01/09
VAB-1 12/11/09
PADA/77 01/06/10
MLP2/47



Payload: ISS-32-20A NODE 3
Scrub: 02/07/10 At T-9min hold due to adverse weather conditions
Launch: 02/08/10 09:14/08.620 GMT
Landing: 02/22/10 03:20/29.793 GMT KSC
Highlights: 73rd KSC Landing. Night Landing. ISS Assembly mission which delivered the NODE 3 and the Cupola observatory to the station. This brought the ISS to 85-90 percent completion.

STS-131 (131) “Four Women in Space”

Orbiter/Flight: 103/38
ET: 135
SSME: 2045/11 2060/2 2054/10
Facilities/Usage: OPF-3 09/22/10
 VAB-1 02/22/10
 PADA/78 03/03/10
 MLP3/33

Payload: ISS-33-19A MPLM (P) LMC

Launch: 04/05/10 10:21/27.396 GMT

Landing: 04/20/10 13:08/35.714 GMT KSC

Highlights: Longest flight for space shuttle Discovery. Only the 3rd mission to carry three female astronauts and once it docked with the space station it was the first time that there were 4 women in space together. First time that two Japanese Astronauts had been in space together (1 on shuttle and 1 in the ISS).



STS-132 (132) “First Final OV104 Mission”

Orbiter/Flight: 104/32
ET: 136
SSME: 2052/9 2051/10 2047/14
Facilities/Usage: OPF-1 11/28/09
 VAB-1 04/13/10
 PADA/79 04/22/10
 MLP2/48

Payload: ISS-34-ULF4, ICC-VLD

Launch: 05/14/10 18:20/11.018 GMT

Landing: 05/26/10 12:48/10.154 GMT KSC

Highlights: First planned final flight of OV104.



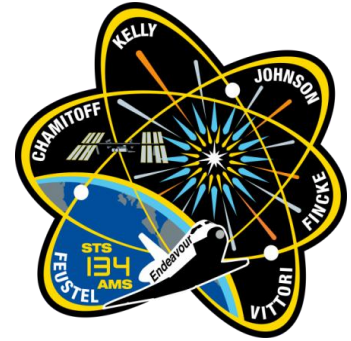
STS-133 (133) “Final OV103 Mission”



Orbiter/Flight:	103/39		
ET:	137		
SSME:	2059/5	2061/2	2057/6
Facilities/Usage:	OPF-3	04/21/10	
	VAB-1	09/08/10	12/21/10
	PADA/80	09/21/10	02/01/11
	MLP3/34		
Payload:	ISS-35-ULF5/ELC4-PMM/R2		
Postponed:	11/02/10	IPR 133V-0058 taken by CCME during E-3, ME2058, Controller Power Up in SSME Final Preps at T-19 hours, indicated insufficient current rise rate in AC Bus 1 Phase B current. Countdown held for 24 hours, resumed at T-11 hours on 11/03/10.	
Scrub:	11/04/10	Held another 24 hours on the morning of the 3rd at T-6 hours for weather.	
Scrub:	11/05/10	Count picked up at 05:38 on 11/05/10. Two hours into tanking a LH2 leak was detected at the GUCP. During the post test tanking walkdown of the ET, a 7” wide x 8” long crack, with offset was detected on the LO2 Intertank Flange, Panel 1 overlapping stringers 6 and 7 (IPR 133V-0072). This drove extensive testing at KSC, MSFC and MAF to determine the cause. Rollback to the VAB was required to install doublers on the stringers and complete NDE.	
Tank Test:	12/17/10	Successful instrumented tanking test validating math model of ET stringers to provide rationale for flight.	
Launch:	02/24/11	21:53/25.720 GMT	
Landing:	03/09/11	16:57/17.278 GMT KSC	
Highlights:	Stringer failure led to significant delay in launch date and drove the requirement for a tanking test for ET-138 on the STS-135 mission. OV-103 delivered the Permanent Multipurpose Module, Robonaut2 and critical spares to the ISS. After T&R operations are complete OV-103 is slated to be on permanent display at the Smithsonian Institution, taking the place of OV-101 “Enterprise” which will be moved to the Intrepid Sea-Air-Space Museum in New York.		

STS-134 (134) “Final OV105 Mission”

Orbiter/Flight: 105/25
 ET: 122
 SSME: 2048/11 2044/13 2058/6
 Facilities/Usage: OPF-2 02/23/10
 VAB-1 02/28/11
 PADA/81 03/11/11
 MLP2/49



Payload: ISS-36-ULF6/ELC3/AMS
 Scrub: 04/29/11 APU line heater issue pointed towards a problem with LCA-2 which was changed out requiring extensive retest in the AFT.

Launch: 05/16/11 12:56/29.665 GMT

Landing: 05/31/11 03:37/57.748 GMT

Highlights: During launch countdown APU-1 experienced line heater problems leading to a scrub and eventual change out of AFT LCA-2 requiring significant retest and a launch slip to 05/16/11. Final Shuttle mission to launch from MLP-2. OV-105 delivered the Alpha Magnetic Spectrometer and supplies critical to the operation of the ISS. After T&R operations are complete OV-105 is to be put on permanent display at the California Science Center in Los Angeles.

STS-335/135 (135) “Final Mission”

Orbiter/Flight: 104/33
 ET: 138
 SSME: 2052/9 2051/10 2047/14
 Facilities/Usage: OPF-1 05/27/10
 VAB-1 05/17/11
 PADA/81 06/01/11
 MLP3/35



Payload: MPLM and LMC

Tank Test: 06/15/11 A tanking test was required to validate ET-138 stringers for flight. Post tanking, seven days of NDE were required to verify stringer health. During the tanking test, SSME ME2045 (Engine 3) Main Fuel Valve leaked and violated LCC SSME-02 limit of -130 F. The MFV was replaced and retest was performed by re-running FRT and Helium Signature Tests.

Launch: 07/08/11 15:29/06.035 GMT Hold at T-31s due to retract indicator failure on GOX Vent Arm.

Landing: 07/21/11 09:57/01.315 GMT 09:57/54 GMT Wheel stop KSC

Highlights: Revert after T-3hr and counting due to low oil temperature on the primary LOX pump. OV-104 delivered enough supplies and critical spares to keep the ISS operational throughout 2012, giving COTS providers additional time to bring their systems online. This is the last Space Shuttle flight. After T&R operations are complete OV-104 shall be entrusted to the Kennedy Space Center Visitors Complex.

Aft Isometric

